

外圆车削工具系统
Turning tool system of outer circle

	MVVNR B16 适用刀片 VN... 刀柄尺寸: 116~132 35°倾角及62.5°倾角	DVVNR B16 适用刀片 VN... 刀柄尺寸: 116~132 35°倾角及62.5°倾角	EVVNR B16 适用刀片 VN... 刀柄尺寸: 116~132 35°倾角及62.5°倾角	SVVNR B25 适用刀片 VN... 刀柄尺寸: 116~132 35°倾角及62.5°倾角	B26 适用刀片 VN... 刀柄尺寸: 116~132 35°倾角及62.5°倾角
	MDPNN B07 适用刀片 DN... 刀柄尺寸: 116~132 55°倾角及62.5°倾角	DDPNN B07 适用刀片 DN... 刀柄尺寸: 116~132 55°倾角及62.5°倾角	EDPNN B07 适用刀片 DN... 刀柄尺寸: 116~132 55°倾角及62.5°倾角	SDNCR B21 适用刀片 DN... 刀柄尺寸: 116~132 55°倾角及62.5°倾角	
	MTENN B11 适用刀片 TN... 刀柄尺寸: 116~132 60°倾角及60°倾角	WTENN B11 适用刀片 TN... 刀柄尺寸: 116~132 60°倾角及60°倾角	ETENN B11 适用刀片 TN... 刀柄尺寸: 116~132 60°倾角及60°倾角	STECR B24 适用刀片 TC... 刀柄尺寸: 116~132 60°倾角及60°倾角	
	MCNNR-80 B06 适用刀片 CN... 刀柄尺寸: 116~132 80°倾角及45°倾角	DCNNR-80 B06 适用刀片 CN... 刀柄尺寸: 116~132 80°倾角及45°倾角	ECNNR-80 B06 适用刀片 CN... 刀柄尺寸: 116~132 80°倾角及45°倾角	SCNNR-80 B20 适用刀片 CN... 刀柄尺寸: 116~132 80°倾角及45°倾角	B18 适用刀片 VN... 刀柄尺寸: 116~132 80°倾角及45°倾角
	MSDNN B10 适用刀片 SN... 刀柄尺寸: 116~132 90°倾角及45°倾角	DSNNR B10 适用刀片 SN... 刀柄尺寸: 116~132 90°倾角及45°倾角	ESDNN B10 适用刀片 SN... 刀柄尺寸: 116~132 90°倾角及45°倾角	SSDNN B22 适用刀片 SN... 刀柄尺寸: 116~132 90°倾角及45°倾角	B22 适用刀片 SN... 刀柄尺寸: 116~132 90°倾角及45°倾角
	MSSNR B10 适用刀片 SN... 刀柄尺寸: 116~132 90°倾角及45°倾角	DSSNR B10 适用刀片 SN... 刀柄尺寸: 116~132 90°倾角及45°倾角	ESSNR B10 适用刀片 SN... 刀柄尺寸: 116~132 90°倾角及45°倾角	MCSNR B05 适用刀片 CN... 刀柄尺寸: 116~132 45°倾角及外圆加工	DCSNR B05 适用刀片 CN... 刀柄尺寸: 116~132 45°倾角及外圆加工
	MCNNR-100 B06 适用刀片 CN... 刀柄尺寸: 116~132 100°倾角及40°倾角	DCNNR-100 B06 适用刀片 CN... 刀柄尺寸: 116~132 100°倾角及40°倾角	ECNNR-100 B06 适用刀片 CN... 刀柄尺寸: 116~132 100°倾角及40°倾角	SCNNR-100 B20 适用刀片 CN... 刀柄尺寸: 116~132 100°倾角及40°倾角	

	SRAP(C)R B23 仿形加工 适用刀片 RCRRP... 刀柄尺寸: 116~132 外圆及端面加工	SRDP(C)N B23 仿形加工 适用刀片 RCRRP... 刀柄尺寸: 116~132 外圆及端面加工	SRGP(C)R B23 仿形加工 适用刀片 RCRRP... 刀柄尺寸: 116~132 外圆及端面加工
--	---	---	---

	CSV AB02 适用刀片 CSV... 刀柄尺寸: 116~132 小零件端面车削	TBTR AB14 适用刀片 TBTR... 刀柄尺寸: 116~132 小零件端面车削	CH-GTTL AB07 适用刀片 GTML... 刀柄尺寸: 116~132 小零件端面车削	DS-TBPL AB05 适用刀片 TBP... 刀柄尺寸: 116~132 小零件端面车削	DS-KTKFL AB05 适用刀片 TKF... 刀柄尺寸: 116~132 小零件端面车削	TBVCR AB16 适用刀片 VCL... 刀柄尺寸: 116~132 小零件端面车削
	AB13 适用刀片 AB... 刀柄尺寸: 116~132 小零件端面车削	AB13 适用刀片 AB... 刀柄尺寸: 116~132 小零件端面车削	AB15 适用刀片 TBP... 刀柄尺寸: 116~132 小零件端面车削	AB15 适用刀片 TBP... 刀柄尺寸: 116~132 小零件端面车削	AB25 适用刀片 TKF... 刀柄尺寸: 116~132 小零件端面车削	AB25 适用刀片 TKF... 刀柄尺寸: 116~132 小零件端面车削

	MWNR B18 适用刀片 VN... 刀柄尺寸: 116~132 主偏角 50°	MWNR-B B18 适用刀片 VN... 刀柄尺寸: 116~132 主偏角 50°	JSDN3CR AB12 适用刀片 VN... 刀柄尺寸: 116~132 主偏角 91°
	MTWNR B13 适用刀片 TN... 刀柄尺寸: 116~132 主偏角 60°	MTWNR-B B13 适用刀片 TN... 刀柄尺寸: 116~132 主偏角 60°	STWCR B25 适用刀片 TC... 刀柄尺寸: 116~132 主偏角 60°

刀片居中
Insert center alignment



刀片居中
Insert Center Alignment

外圆车削
External Turning

小零件
Small parts

后车削
Back turning

外圆车削
External Turning

外圆车削
External Turning

外圆车削
External Turning

外圆车削
External Turning

外圆车削
External Turning

外圆车削
External Turning

外圆车削
External Turning

外圆车削
External Turning

外圆车削
External Turning

	CH-SUCL AB07 适用刀片 TC... 刀柄尺寸: 116~132 主偏角 5°	CH-STUCL AB07 适用刀片 TC... 刀柄尺寸: 116~132 主偏角 5°	CH-SVUCL AB07 适用刀片 TC... 刀柄尺寸: 116~132 主偏角 5°
	MVUNR B16 适用刀片 VN... 刀柄尺寸: 116~132 主偏角 5°	DVUNR B16 适用刀片 VN... 刀柄尺寸: 116~132 主偏角 5°	SVUNR B25 适用刀片 VN... 刀柄尺寸: 116~132 主偏角 5°

外圆及端面车削
External / End Face Turning

外圆及端面车削
External / End Face Turning

外圆及端面车削
External / End Face Turning

外圆及端面车削
External / End Face Turning

外圆及端面车削
External / End Face Turning

外圆及端面车削
External / End Face Turning

外圆及端面车削
External / End Face Turning

外圆及端面车削
External / End Face Turning

外圆及端面车削
External / End Face Turning

外圆及端面车削
External / End Face Turning

外圆及端面车削
External / End Face Turning

外圆及端面车削
External / End Face Turning

外圆及端面车削
External / End Face Turning

外圆及端面车削
External / End Face Turning

外圆及端面车削
External / End Face Turning

外圆及端面车削
External / End Face Turning

外圆及端面车削
External / End Face Turning

外圆及端面车削
External / End Face Turning

外圆及端面车削
External / End Face Turning

	MCNFR B03 适用刀片 CN... 刀柄尺寸: 116~132 主偏角 91°	DCNFR B03 适用刀片 CN... 刀柄尺寸: 116~132 主偏角 91°	ECNFR B03 适用刀片 CN... 刀柄尺寸: 116~132 主偏角 91°	SCNFR B19 适用刀片 CN... 刀柄尺寸: 116~132 主偏角 91°	MCNFR B08 适用刀片 CN... 刀柄尺寸: 116~132 主偏角 91°
	SDCFR B21 适用刀片 DN... 刀柄尺寸: 116~132 主偏角 91°	MTNFR B12 适用刀片 TN... 刀柄尺寸: 116~132 主偏角 91°	DTNFR B12 适用刀片 TN... 刀柄尺寸: 116~132 主偏角 91°	ETNFR B12 适用刀片 TN... 刀柄尺寸: 116~132 主偏角 91°	STCFR B24 适用刀片 TC... 刀柄尺寸: 116~132 主偏角 91°

外圆及端面车削
External / End Face Turning

外圆及端面车削
External / End Face Turning

外圆及端面车削
External / End Face Turning

外圆及端面车削
External / End Face Turning

外圆及端面车削
External / End Face Turning

外圆及端面车削
External / End Face Turning

外圆及端面车削
External / End Face Turning

外圆及端面车削
External / End Face Turning

外圆及端面车削
External / End Face Turning

外圆及端面车削
External / End Face Turning

外圆及端面车削
External / End Face Turning

外圆及端面车削
External / End Face Turning

外圆及端面车削
External / End Face Turning

外圆及端面车削
External / End Face Turning

外圆及端面车削
External / End Face Turning

外圆及端面车削
External / End Face Turning

外圆及端面车削
External / End Face Turning

外圆及端面车削
External / End Face Turning

外圆及端面车削
External / End Face Turning

车削刀柄

CSV
凸轮车削刀柄

DS
刀柄

正面排刀

Y轴刀柄

前车削

后车削

小径切槽切螺

小孔加工

滚花车花

焊接车刀

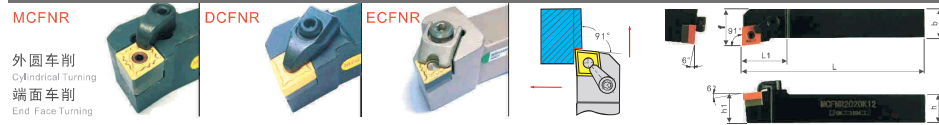
外圆车削

内孔车削

螺纹车削

切槽切断

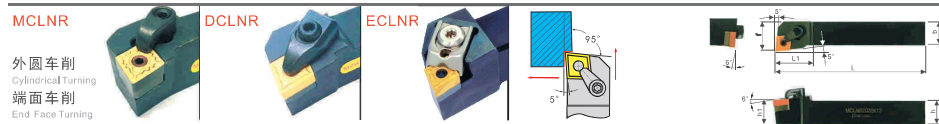
端面切槽



刀片 (Inserts): A01-A02 零配件 (Toolholder Parts): P01-P04

图示方向 (R) R-Type

刀把型号 Ordering code		尺寸 Dimensions						刀片 Insert	中心销 Pin	刀垫 Shim	扳手 Wrench	压板螺丝 Screw	压板 Clamp	Stock		Order Number	Price (RMB)
		h	b	L	L1	h1	f							R	L		
MCFNR/L	1616H12	16	16	100	32	16	20	CN..1204..	CTM617	MC1204	PL25 PL30	MS625	HL1814	●	○	211100	140
	2020K12	20	20	125	32	20	25							●	○	211102	150
	2525M12	25	25	150	32	25	32							●	○	211104	200
	3232P12	32	32	170	32	32	40	○	○	211106	260						
	2525M16	25	25	150	32	25	32	○	○	211103	300						
	3232P16	32	32	170	37	32	40	○	○	211107	380						
	2525M19	25	25	150	32	25	32	○	○	211105	300						
3232P19	32	32	170	37	32	40	CN..1906..	CTM122	MC1904	PL40	MS830	HL2217	○	○	211108	260	
	4040R19	40	40	200	38	40							50	○	○	211109	500
刀把型号 Ordering code		尺寸 Dimensions						刀片 Insert	刀垫螺丝 Shim Screw	刀垫 Shim	扳手 Wrench	压板螺丝 Clamp Screw	压板 Clamp	Stock		Order Number	Price (RMB)
		h	b	L	L1	h1	f							R	L		
DCFNR/L	1616H12	16	16	100	32	16	20	CN..1204..	M6X9P	MC1204	PL30	M6X21	HLD-1	●	○	211120	250
	2020K12	20	20	125	32	20	25							●	○	211122	250
	2525M12	25	25	150	32	25	32							●	○	211124	290
	3232P12	32	32	170	32	32	40							○	○	211126	380
刀把型号 Ordering code		尺寸 Dimensions						刀片 Insert	中心销 Pin	刀垫 Shim	扳手 Wrench	压板螺丝 Clamp Screw	压板 Clamp	Stock		Order Number	Price (RMB)
		h	b	L	L1	h1	f							R	L		
ECFNR/L	2020K12	20	20	125	32	20	25	CN..1204..	CT618-Z	MC1204	PL30 PL40	M8X25	HLZ-C	○	○	211130	280
	2525M12	25	25	150	32	25	32							○	○	211132	320
	3232P12	32	32	170	32	32	40							○	○	211134	450



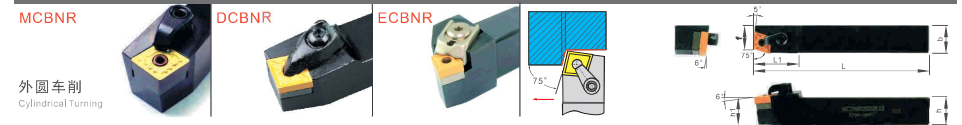
刀片 (Inserts): A01-A02 零配件 (Toolholder Parts): P01-P04

图示方向 (R) R-Type

刀把型号 Ordering code		尺寸 Dimensions						刀片 Insert	中心 Pin	刀垫 Shim	扳手 Wrench	压板螺丝 Screw	压板 Clamp	Stock		Order Number	Price (RMB)
		h	b	L	L1	h1	f							R	L		
MCLNR/L	1616H12	16	16	100	32	16	20	CN..1204..	CTM617	MC1204	PL25 PL30	MS625	HL1814	●	●	211200	140
	2020K12	20	20	125	32	20	25							●	●	211202	150
	2525M12	25	25	150	32	25	32							●	●	211204	200
	3232P12	32	32	170	32	32	40							●	●	211206	260
	2525M16	25	25	150	37	25	32	●	●	211208	200						
	3232P16	32	32	170	37	32	40	●	●	211210	260						
	4040R16	40	40	200	38	40	50	●	●	211213	450						
	2525M19	25	25	150	32	25	32	●	●	211209	300						
3232P19	32	32	170	37	32	40	●	●	211212	260							
4040R19	40	40	200	38	40	50	●	●	211214	450							

刀把型号 Ordering code		尺寸 Dimensions						刀片 Insert	刀垫 Shim Screw	刀垫 Shim	扳手 Wrench	压板螺丝 Clamp Screw	压板 Clamp	Stock		Order Number	Price (RMB)
		h	b	L	L1	h1	f							R	L		
DCLNR/L	1616H12	16	16	100	32	16	20	CN..1204..	M6X9P	MC1204	PL30	M6X21	HLD-1	○	○	211220	250
	2020K12	20	20	125	32	20	25							○	○	211222	250
	2525M12	25	25	150	32	25	32							○	○	211224	290
	3232P12	32	32	170	32	32	40							○	○	211226	380

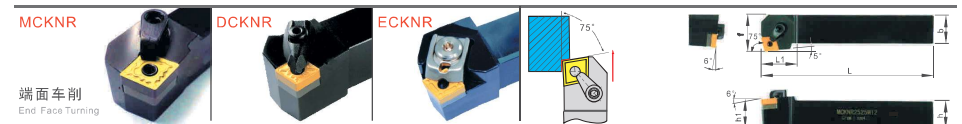
刀把型号 Ordering code		尺寸 Dimensions						刀片 Insert	中心 Pin	刀垫 Shim	扳手 Wrench	压板螺丝 Screw	压板 Clamp	Stock		Order Number	Price (RMB)
		h	b	L	L1	h1	f							R	L		
ECLNR/L	2020K12	20	20	125	32	20	25	CN..1204..	CT618-Z	MC1204	PL30 PL40	M8X25	HLZ-C	○	○	211230	280
	2525M12	25	25	150	32	25	32							○	○	211232	320
	3232P12	32	32	170	32	32	40							○	○	211234	450



刀片 (Inserts): A01-A02 零配件 (Toolholder Parts): P01-P04

图示方向 (R) R-Type

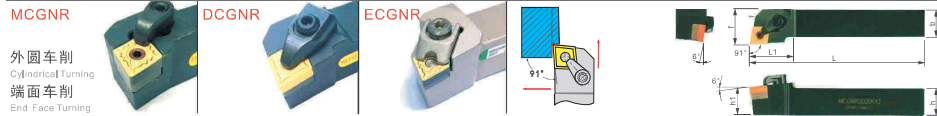
刀把型号 Ordering code		尺寸 Dimensions						刀片 Insert	中心销 Pin	刀垫 Shim	扳手 Wrench	压板螺丝 Screw	压板 Clamp	Stock		Order Number	Price (RMB)
		h	b	L	L1	h1	f							R	L		
MCBNR/L	2020K12	20	20	125	32	20	17	CN..1204..	CTM617	MC1204	PL25 PL30	MS625	HL1814	●	●	211400	150
	2525M12	25	25	150	32	25	22							●	●	211402	200
	3232P12	32	32	170	32	32	27							●	●	211404	260
	2525M16	25	25	150	37	25	22	CN..1606..	CTM822	MC1604	PL30 PL40	MS830	HL2217	●	●	211406	200
	3232P16	32	32	170	37	32	27							●	●	211408	260
	4040R16	40	40	200	38	40	35							●	●	211411	500
	2525M19	25	25	150	32	25	22	CN..1906..	CTM1022	MC1904	PL40	MS830	HL2217	●	●	211407	300
	3232P19	32	32	170	37	32	27							●	●	211410	360
4040R19	40	40	200	38	40	35	●							●	211413	500	
刀把型号 Ordering code		尺寸 Dimensions						刀片 Insert	刀垫螺丝 Shim Screw	刀垫 Shim	扳手 Wrench	压板螺丝 Clamp Screw	压板 Clamp	Stock		Order Number	Price (RMB)
		h	b	L	L1	h1	f							R	L		
DCBNR/L	2020K12	20	20	125	32	20	17	CN..1204..	M6X9P	MC1204	PL30	M6X21	HLD-1	●	●	211420	250
	2525M12	25	25	150	32	25	22							○	○	211422	290
	3232P12	32	32	170	32	32	27							○	○	211424	380
刀把型号 Ordering code		尺寸 Dimensions						刀片 Insert	中心销 Pin	刀垫 Shim	扳手 Wrench	压板螺丝 Clamp Screw	压板 Clamp	Stock		Order Number	Price (RMB)
		h	b	L	L1	h1	f							R	L		
ECBNR/L	2020K12	20	20	125	32	20	17	CN..1204..	CT618-Z	MC1204	PL30 PL40	M8X25	HLZ-CB	○	○	211430	280
	2525M12	25	25	150	32	25	22							○	○	211432	320
	3232P12	32	32	170	32	32	27							○	○	211434	450



刀片 (Inserts): A01-A02 零配件 (Toolholder Parts): P01-P04

图示方向 (R) R-Type

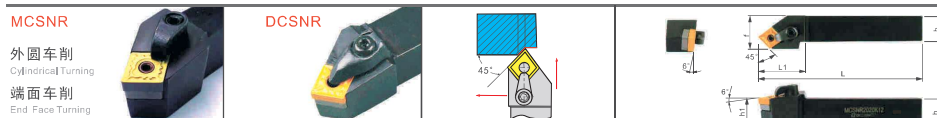
刀把型号 Ordering code		尺寸 Dimensions						刀片 Insert	中心销 Pin	刀垫 Shim	扳手 Wrench	压板螺丝 Clamp Screw	压板 Clamp	Stock		Order Number	Price (RMB)
		h	b	L	L1	h1	f							R	L		
MCKNR/L	1616H12	16	16	100	32	16	20	CN..1204..	CTM617	MC1204	PL25 PL30	MS625	HL1814	●	●	211500	140
	2020K12	20	20	125	32	20	25							●	●	211502	150
	2525M12	25	25	150	32	25	32							●	●	211504	200
	3232P12	32	32	170	32	32	40							●	●	211506	260
	2525M16	25	25	150	37	25	32							●	●	211508	200
3232P16	32	32	170	37	32	40	CN..1906..	CTM822	MC1604	PL30 PL40	MS830	HL2217	●	●	211510	260	
	3232P19	32	32	170	37	32							50	●	●	211512	260
刀把型号 Ordering code		尺寸 Dimensions						刀片 Insert	刀垫 Shim Shim Screw	扳手 Wrench	压板螺丝 Clamp Screw	压板 Clamp	Stock		Order Number	Price (RMB)	
		h	b	L	L1	h1	f						R	L			
DCKNR/L	1616H12	16	16	100	31.5	16	20	CN..1204..	M6X9P	MC1204	PL30	M6X21	HLD-1	○	○	211520	250
	2020K12	20	20	125	31.0	20	25							●	●	211522	250
	2525M12	25	25	150	31.0	25	32							●	●	211524	290
	3232P12	32	32	170	31.0	32	40							●	●	211526	380
刀把型号 Ordering code		尺寸 Dimensions						刀片 Insert	中心销 Pin	刀垫 Shim	扳手 Wrench	压板螺丝 Clamp Screw	压板 Clamp	Stock		Order Number	Price (RMB)
		h	b	L	L1	h1	f							R	L		
ECKNR/L	2020K12	20	20	125	32	20	25	CN..1204..	CT618-Z	MC1204	PL30 PL40	M8X25	HLZ-CB	○	○	211530	280
	2525M12	25	25	150	32	25	32							○	○	211532	320
	3232P12	32	32	170	32	32	40							○	○	211534	450



刀片 (Inserts): A01-A02 零配件 (Toolholder Parts): P01-P04

图示方向 (R) R-Type

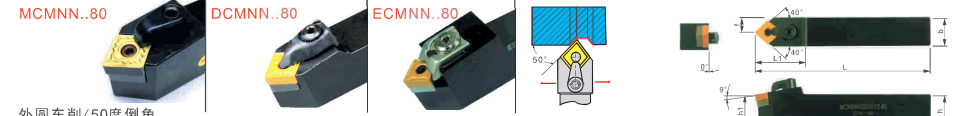
刀把型号 Ordering code		尺寸 Dimensions												Stock		Order Number	Price (RMB)
		h	b	L	L1	h1	f							R	L		
MCGNR/L	1616H12	16	16	100	32	16	20	CN..1204..	CTM617	MC1204	PL25 PL30	MS625	HL1814	●	●	211700	140
	2020K12	20	20	125	32	20	25							●	●	211702	150
	2525M12	25	25	150	32	25	32							●	●	211704	200
	3232P12	32	32	170	32	32	40							●	●	211706	260
	2525M16	25	25	150	32	25	32							●	●	211703	300
3232P16	32	32	170	32	32	40	●	●	211707	380							
刀把型号 Ordering code		尺寸 Dimensions												Stock		Order Number	Price (RMB)
		h	b	L	L1	h1	f							R	L		
DCGNR/L	1616H12	16	16	100	32	16	20	CN..1204..	M6X9P	MC1204	PL30	M6X21	HLD-1	○	○	211720	250
	2020K12	20	20	125	32	20	25							●	●	211722	250
	2525M12	25	25	150	32	25	32							●	●	211724	290
	3232P12	32	32	170	32	32	40							○	○	211726	380
刀把型号 Ordering code		尺寸 Dimensions												Stock		Order Number	Price (RMB)
		h	b	L	L1	h1	f							R	L		
ECGNR/L	2020K12	20	20	125	32	20	25	CN..1204..	CT618-Z	MC1204	PL30 PL40	M8X25	HLZ-C	○	○	211730	280
	2525M12	25	25	150	32	25	32							○	○	211732	320
	3232P12	32	32	170	32	32	40							○	○	211734	450



刀片 (Inserts): A01-A02 零配件 (Toolholder Parts): P01-P04

图示方向 (R) R-Type

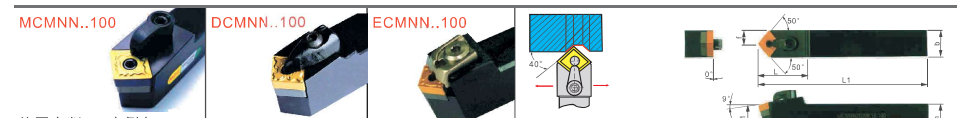
刀把型号 Ordering code	尺寸 Dimensions						刀片 Insert	中心销 Pin	刀垫 Shim	扳手 Wrench	压板螺丝 Screw	压板 Clamp	Stock	Order	Price		
	h	b	L	L1	h1	f							R	L	Number	(RMB)	
MCSNR/L	1616H12	16	16	100	32	16	CN..1204..	CTM617	MC1204	PL25 PL30	MS625	HL1814	●	●	211600	140	
	2020K12	20	20	125	35	20							25	●	●	211602	150
	2525M12	25	25	150	38	25							32	●	●	211604	200
	3232P12	32	32	170	38	32							40	●	●	211606	260
刀把型号 Ordering code	尺寸 Dimensions						刀片 Insert	刀垫螺丝 Shim Screw	刀垫 Shim	扳手 Wrench	压板螺丝 Clamp Screw	压板 Clamp	Stock	Order	Price		
	h	b	L	L1	h1	f							R	L	Number	(RMB)	
DCSNR/L	2020K12	20	20	125	35	20	CN..1204..	M6X9P	MC1204	PL30	M6X21	HLD-1	○	○	211620	250	
	2525M12	25	25	150	38	25							32	○	○	211622	290
	3232P12	32	32	170	38	32							40	○	○	211624	380

外圆车削/50度倒角
Cylindrical Turning/50° Chamfer

刀片 (Inserts): A01-A02 零配件 (Toolholder Parts): P01-P04

图示方向 (R) R-Type

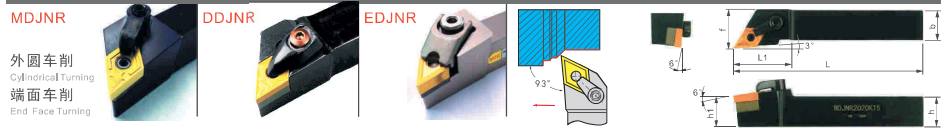
刀把型号 Ordering code	尺寸 Dimensions						刀片 Insert	中心销 Pin	刀垫 Shim	扳手 Wrench	压板螺丝 Screw	压板 Clamp	Stock	Order Number	Price (RMB)	
	h	b	L	L1	h1	f										
MCMNN 1616H12-80 2020K12-80 2525M12-80 3232P12-80 2525M16-80 3232P16-80 3232P19-80	16	16	100	35	16	8	CN..1204..	CTM617	MC1204	PL25 PL30	MS625	HL1814	●	211800	140	
	20	20	125	35	20	10							●	211802	150	
	25	25	150	38	25	12.5							●	211804	200	
	32	32	170	38	32	16	CN..1606..	CTM822	MC1604	PL30 PL40	MS830	HL2217	●	211806	260	
	25	25	150	43	25	12.5							●	211808	200	
	32	32	170	43	32	16							●	211810	260	
32	32	170	45	32	16	CN..1906..	CTM1022	MC1904	PL40	MS830		●	211812	260		
刀把型号 Ordering code	尺寸 Dimensions						刀片 Insert	刀垫螺丝 Shim Screw	刀垫 Shim	扳手 Wrench	压板螺丝 Clamp Screw	压板 Clamp	Stock		Order Number	Price (RMB)
	h	b	L	L1	h1	f							R	L		
DCMNN 1616H12-80 2020K12-80 2525M12-80 3232P12-80	16	16	100	35	16	8	CN..1204..	M6X9P	MC1204	PL30	M6X21	HLD-1	○	○	211820	250
	20	20	125	35	20	10							○	○	211822	250
	25	25	150	38	25	12.5							○	○	211824	290
	32	32	170	38	32	16							○	○	211826	380
刀把型号 Ordering code	尺寸 Dimensions						刀片 Insert	中心销 Pin	刀垫 Shim	扳手 Wrench	压板螺丝 Clamp Screw	压板 Clamp	Stock		Order Number	Price (RMB)
	h	b	L	L1	h1	f							R	L		
ECMNN 2020K12-80 2525M12-80 3232P12-80	20	20	125	35	20	10	CN..1204..	CT618-Z	MC1204	PL30 PL40	M8X25	HLZ-C	○	○	211830	280
	25	25	150	38	25	12.5							○	○	211832	320
	32	32	170	38	32	16							○	○	211834	450

外圆车削/40度倒角
Cylindrical Turning/40° Chamfer

刀片 (Inserts): A01-A02 零配件 (Toolholder Parts): P01-P04

图示方向 (R) R-Type

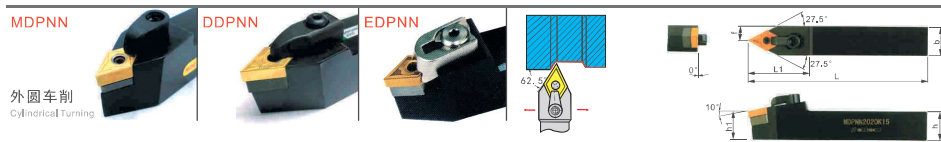
刀把型号 Ordering code	尺寸 Dimensions												Stock	Order Number	Price (RMB)		
	h	b	L	L1	h1	f											
MCMNN 1616H12-100	16	16	100	35	16	8	CN..1204..	CTM617	MC1204	PL25 PL30	MS625	HL1814	●	212100	140		
	2020K12-100	20	20	125	35	20							10	●	212102	150	
	2525M12-100	25	25	150	38	25							12.5	●	212104	200	
	3232P12-100	32	32	170	38	32							16	●	212106	260	
	2525M16-100	25	25	150	43	25	12.5	CN..1606..	CTM822	MC1604	PL30 PL40	MS830	HL2217	●	212108	200	
	3232P16-100	32	32	170	43	32	16							●	212110	260	
3232P19-100	32	32	170	45	32	16	CN..1906..	CTM1022	MC1904	PL40	MS830		●	212112	260		
刀把型号 Ordering code	尺寸 Dimensions												Stock		Order Number	Price (RMB)	
	h	b	L	L1	h1	f							R	L			
DCMNN 1616H12-100	16	16	100	35	16	8	CN..1204..	M6X9P	MC1204	PL30	M6X21	HLD-1	○	○	212120	250	
	2020K12-100	20	20	125	35	20							10	●	●	212122	250
	2525M12-100	25	25	150	38	25							12.5	●	●	212124	290
	3232P12-100	32	32	170	38	32							16	●	●	212126	380
刀把型号 Ordering code	尺寸 Dimensions												Stock		Order Number	Price (RMB)	
	h	b	L	L1	h1	f							R	L			
ECMNN 2020K12-100	20	20	125	35	20	10	CN..1204..	CT618-Z	MC1204	PL30 PL40	M8X25	HLZ-CB	○	○	212130	280	
	2525M12-100	25	25	150	38	25							12.5	○	○	212132	320
	3232P12-100	32	32	170	38	32							16	○	○	212134	450



刀片 (Inserts): A03-A04 零配件 (Toolholder Parts): P01-P04

图示方向 (R) R-Type

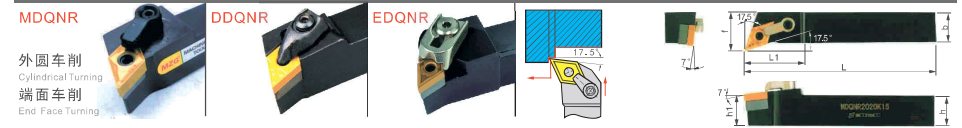
刀把型号 Ordering code	尺寸 Dimensions						刀片 Insert	中心销 Pin	刀垫 Shim	扳手 Wrench	压板螺丝 Clamp Screw	压板 Clamp	Stock		Order Number	Price (RMB)
	h	b	L	L1	h1	f							R	L		
	h	b	L	L1	h1	f							R	L		
MDJNR/L 1616H11 2020K11 2525M11 1616H15 2020K15 2525M15 3232P15	16	16	100	31.5	16	20	DN..1104..	CTM617	MD1103	PPL20 PPL30	MS625	HL1814	●	●	212300	140
	20	20	125	33	20	25							●	●	212302	150
	25	25	150	33	25	32							●	●	212304	200
	16	16	100	31.5	16	20	DN..1504..	CTM619	MD1506	PPL25 PPL30	MS625	HL2114	●	●	212306	140
	20	20	125	33	20	25							●	●	212308	150
	25	25	150	33	25	32							●	●	212310	200
DDJNR/L 1616H11 2020K11 2525M11 2020K15 2525M15 3232P15	16	16	100	31.5	16	20	DN..1104..	M5X9P	MD1103	PL30	M6X21	HLD-3	○	○	212320	250
	20	20	125	33	20	25							○	○	212322	250
	25	25	150	33	25	32							○	○	212324	290
	16	16	100	31.5	16	20	DN..1504..	M6X9P	MD1504	PL30	M6X21	HLD-2	○	○	212326	250
	20	20	125	33	20	25							○	○	212328	290
	25	25	150	40	25	32							○	○	212330	380
EDJNR/L 2020K15 2525M15 3232P15	20	20	125	39	20	25	DN..1504..	CT618-Z	MD1504	PL30 PL40	M8X25	HLZ-D	○	○	212332	280
	25	25	150	40	25	32							○	○	212334	320
	32	32	170	42	32	40							○	○	212336	450



刀片 (Inserts): A03-A04 零配件 (Toolholder Parts): P01-P04

图示方向 (R) R-Type

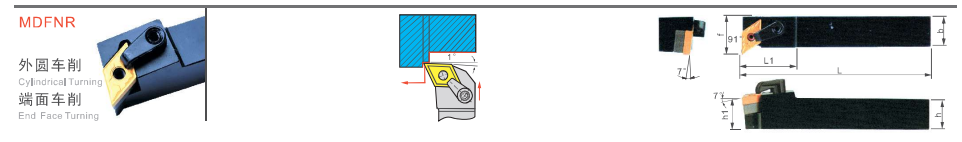
刀把型号 Ordering code	尺寸 Dimensions						刀片 Insert	中心销 Pin	刀垫 Shim	扳手 Wrench	压板螺丝 Clamp Screw	压板 Clamp	Stock		Order Number	Price (RMB)
	h	b	L	L1	h1	f							R	L		
	h	b	L	L1	h1	f							R	L		
MDPNN 1616H11 2020K11 2525M11 1616H15 2020K15 2525M15 3232P15	16	16	100	36	16	8	DN..1104..	CTM617	MD1103	PL20 PL30	MS625	HL1814	●	●	212200	140
	20	20	125	36	20	10							●	●	212202	150
	25	25	150	36	25	12.5							●	●	212204	200
	16	16	100	43	16	8	DN..1504..	CTM619	MD1506	PL25 PL30	MS625	HL2114	●	●	212206	140
	20	20	125	43	20	10							●	●	212208	150
	25	25	150	43	25	12.5							●	●	212210	200
DDPNN 1616H11 2020K11 2525M11 2020K15 2525M15 3232P15	16	16	100	36	16	8	DN..1104..	M5X9P	MD1103	PL30	M6X21	HLD-3	○	○	212220	250
	20	20	125	36	20	10							○	○	212222	250
	25	25	150	36	25	12.5							○	○	212224	290
	16	16	100	43	16	8	DN..1504..	M6X9P	MD1504	PL30	M6X21	HLD-2	○	○	212226	250
	20	20	125	43	20	10							○	○	212228	290
	25	25	150	43	25	12.5							○	○	212230	380
EDPNN 2020K15 2525M15 3232P15	20	20	125	39	20	10	DN..1504..	CT618-Z	MD1504	PL30 PL40	M8X25	HLZ-D	○	○	212232	280
	25	25	150	40	25	12.5							○	○	212234	320
	32	32	170	42	32	16							○	○	212236	450



刀片 (Inserts): A03-A04 零配件 (Toolholder Parts): P01-P04

图示方向 (R) R-Type

刀把型号 Ordering code	尺寸 Dimensions						刀片 Insert	中心销 Pin	刀垫 Shim	扳手 Wrench	压板螺丝 Clamp Screw	压板 Clamp	Stock		Order Number	Price (RMB)
	h	b	L	L1	h1	f							R	L		
	h	b	L	L1	h1	f							R	L		
MDQNR/L 1616H11 2020K11 2525M11 1616H15 2020K15 2525M15 3232P15	16	16	100	31.5	16	20	DN..1104..	CTM617	MD1103	PL20 PL30	MS625	HL1814	●	●	212500	140
	20	20	125	33	20	25							●	●	212502	150
	25	25	150	33	25	32							●	●	212504	200
	16	16	100	31.5	16	20	DN..1504..	CTM619	MD1506	PL25 PL30	MS625	HL2114	●	●	212506	140
	20	20	125	33	20	25							●	●	212508	150
	25	25	150	40	25	32							●	●	212510	200
DDQNR/L 1616H11 2020K11 2525M11 2020K15 2525M15 3232P15	16	16	100	32	16	20	DN..1104..	M5X9P	MD1103	PL30	M6X21	HLD-3	○	○	212520	250
	20	20	125	32	20	25							○	○	212522	250
	25	25	150	32	25	32							○	○	212524	290
	16	16	100	32	16	20	DN..1504..	M6X9P	MD1504	PL30	M6X21	HLD-2	○	○	212526	250
	20	20	125	32	20	25							○	○	212528	290
	25	25	150	37	25	32							○	○	212530	380
EDQNR/L 2020K15 2525M15 3232P15	20	20	125	39	20	25	DN..1504..	CT618-Z	MD1504	PL30 PL40	M8X25	HLZ-D	○	○	212532	280
	25	25	150	40	25	32							○	○	212534	320
	32	32	170	42	32	40							○	○	212536	450

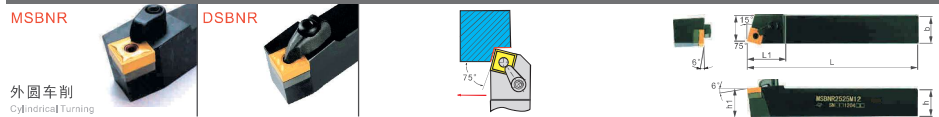


刀片 (Inserts): A03-A04 零配件 (Toolholder Parts): P01-P04

图示方向 (R) R-Type

刀把型号 Ordering code		尺寸 Dimensions												Stock		Order Number	Price (RMB)	
		h	b	L	L1	h1	f							R	L			
MDFNR/L	1616H11	16	16	100	31.5	16	20	DN..1104..	CTM617	MD1103	PL20 PL30	MS625	HL1814	●	●	212550	140	
	2020K11	20	20	125	33	20	25							●	●	212552	150	
	2525M11	25	25	150	33	25	32							●	●	212554	200	
	1616H15	16	16	170	31.5	16	20	DN..1504.. DN..1506..	CTM619	MD1506 MD1504	PL25 PL30		HL2114	●	●	212556	140	
	2020K15	20	20	150	39	20	25							●	●	212558	150	
	2525M15	25	25	170	40	25	32							●	●	212560	200	
	3232P15	32	32	170	42	32	40					●		●	212562	260		
	刀把型号 Ordering code		尺寸 Dimensions												Stock		Order Number	Price (RMB)
h			b	L	L1	h1	f	R							L			
DDFNR/L	1616H11	16	16	100	32	16	20	DN..1104..	M5X9P	MD1103	PL30	M6X21	HLD-3	○	○	212570	250	
	2020K11	20	20	125	32	20	25							○	○	212572	250	
	2525M11	25	25	150	32	25	32							○	○	212574	290	
	2020K15	20	20	125	37	20	25	DN..1504.. DN..1506..	M6X9P	MD1504 MD1506	PL30		M6X21	HLD-2	●	●	212576	250
	2525M15	25	25	150	37	25	32								○	○	212578	290
	3232P15	32	32	170	37	32	40								●	●	212580	380

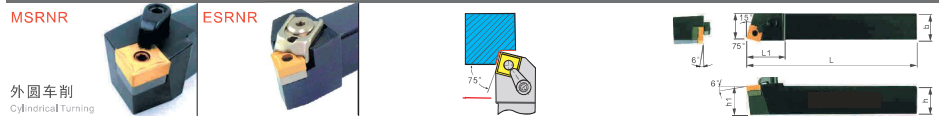
削柄
车刀



 刀片 (Inserts): [A07-A08](#) 零配件 (Toolholder Parts): [P01-P04](#)

刀把型号 Ordering code		尺寸 Dimensions												Stock		Order Number	Price (RMB)
		h	b	L	L1	h1	f							R	L		
MSBNR/L	1616H12	16	16	100	32	16	13	SN..1204..	CTM617	MS1204	PL25 PL30	MS625	HL1814	●	●	212600	140
	2020K12	20	20	125	32	20	17							●	●	212602	150
	2525M12	25	25	150	32	25	22							●	●	212604	200
	3232P12	32	32	170	32	32	27	SN..1506..	CTM822	MS1504	PL30 PL40	MS830	HL2217	●	●	212606	260
	2525M15	25	25	150	32	25	22							●	●	212605	200
	3232P15	32	32	170	37	32	27							●	●	212607	260
	3232P19	32	32	170	37	32	27	SN..1906..	CTM1022	MS1904	PL40	MS830	HL2217	●	●	212608	260
	4040R19	40	40	200	40	40	35							●	●	212610	450

刀把型号 Ordering code		尺寸 Dimensions												Stock		Order Number	Price (RMB)
		h	b	L	L1	h1	f							R	L		
DSBNR/L	2020K12	20	20	125	32.5	20	17	SN..1204..	M6X9P	MS1204	PL30	M6X21	HLD-1	o	o	212620	250
	2525M12	25	25	160	32.5	25	22							o	o	212622	290
	3232P12	32	32	170	32.5	32	27							o	o	212624	380

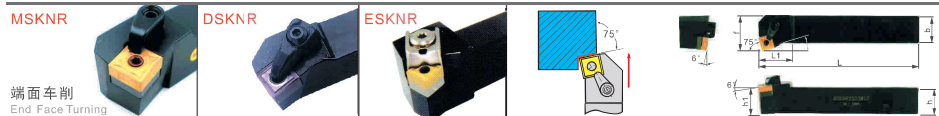


 刀片 (Inserts): [A07-A08](#) 零配件 (Toolholder Parts): [P01-P04](#)

刀架型号 Ordering code	尺寸 Dimensions						刀片 Insert						Stock	Order Number	Price (RMB)	
	h	b	L	L1	h1	f										
MSRNR/L 1616H12 2020K12 2525M12 3232P12 2525M15 3232P15 3232P19 4040R19	16	16	100	35	16	20	SN..1204..	CTM617	MS1204	PL25 PL30	MS625	HL1814	●	●	213100	140
	20	20	125	35	20	25							●	●	213102	150
	25	25	150	35	25	32							●	●	213104	200
	32	32	170	40	25	40							○	○	213106	260
	25	25	150	40	25	40							○	○	213108	200
	32	32	170	40	32	40	SN..1506..	CTM822	MS1504	PL30 PL40	MS830	HL1217	○	○	213110	280
	32	32	170	40	32	40	SN..1906..	CTM1022	MS1904	PL40	MS830	HL2217	○	○	213112	260
	40	40	200	40	40	50							○	○	213114	450

刀把型号 Ordering code		尺寸 Dimensions												Stock		Order Number	Price (RMB)
		h	b	L	L1	h1	f							R	L		
DSRNR/L	2020K12	20	20	125	32.5	20	25	SN..1204..	M6X9P	MS1204	PL30	M6X21	HLD-1	o	o	213120	250
	2525M12	25	25	150	32.5	25	32							o	o	213122	290
	3232P12	32	32	170	32.5	32	40							o	o	213124	380

刀把型号 Ordering code	尺寸 Dimensions						刀片 Insert 	中心销 Pin 	刀垫 Shim 	扳手 Wrench 	压板螺丝 Clamp Screw 	压板 Clamp 	Stock		Order Number	Price (RMB)
	h	b	L	L1	h1	f							R	L		
ESRNR/L 2020K16	20	20	125	35	20	25	SN..1204..	CT618-Z	MS1204	PL25 PL40	M8X25	HLZ-S	o	o	213130	280
2525M16	25	25	150	37	25	32							o	o	213132	290
3232P16	32	32	170	37	32	40							o	o	213136	410

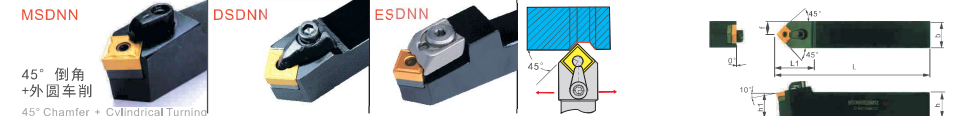


 刀片 (Inserts): [A07-A08](#) 零配件 (Toolholder Parts): [P01-P04](#)

刀把型号 Ordering code		尺寸 Dimensions												Stock	Order	Price
		h	b	L	L1	h1	f							R	Number	(RMB)
MSKNR/L	1616H12	16	16	100	35	16	20	SN..1204..	CTM617	MS1204	PL25 PL30	MS625	HL1814	● ●	212800	140
	2020K12	20	20	125	35	20	25							● ●	212802	150
	2525M12	25	25	150	35	25	32							● ●	212804	200
	3232P12	32	32	170	35	32	40							● ●	212806	260
	2525M15	25	25	150	40	25	32	SN..1506..	CTM822	MS1504	PL30 PL40	MS830	HL2217	○ ○	212808	200
	3232P15	32	32	170	40	32	40							○ ○	212810	260
	3232P19	32	32	170	40	32	40							○ ○	212812	260
	4040R19	40	40	200	40	40	50							○ ○	212814	450

削
刀柄

刀把型号 Ordering code		尺寸 Dimensions												Stock	Order Number	Price (RMB)	
		h	b	L	L1	h1	f										
DSKNR/L	2020K12	20	20	125	31	20	25	SN..1204..	M6X9P	MS1204	PL30	M6X21	HLD-1	☐ R	☐ L	212820	250
	2525M16	25	25	150	28	25	32							☐ O	212822	290	
	3232P12	32	32	170	28	32	40							☐ O	212826	380	
刀把型号 Ordering code		尺寸 Dimensions							中心销 Pin					Stock	Order Number	Price (RMB)	
		h	b	L	L1	h1	f										
ESKNR/L	2020K16	20	20	125	35	20	25	SN..1204..	CT618-Z	MS1204	PL25 PL40	M8X25	HLZ-S	☐ R	☐ L	212830	280
	2525M16	25	25	150	37	25	32							☐ O	212832	290	
	3232P16	32	32	170	37	32	40							☐ O	212836	410	

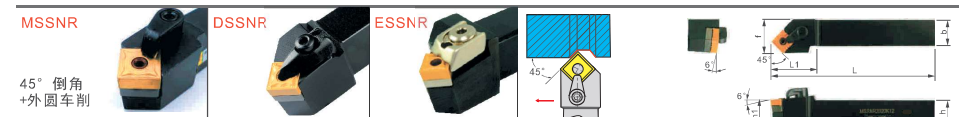


 刀片 (Inserts): [A07-A08](#) 零配件 (Toolholder Parts): [P01-P04](#)

刀把型号 Ordering code		尺寸 Dimensions						刀片 Insert	中心销 Pin	刀垫 Shim	扳手 Wrench	压板螺丝 Screw	压板 Clamp	Stock	Order Number	Price (RMB)
		h	b	L	L1	h1	f									
MSDNN	1616H12	16	16	100	35	16	8	SN..1204..	CTM617	MS1204	PL25 PL30	MS625	HL1814	●	212700	140
	2020K12	20	20	125	35	20	10							●	212702	150
	2525M12	25	25	150	35	25	12.5							●	212704	200
	3232P12	32	32	170	35	32	16							●	212706	260
	2525M15	25	25	150	40	25	12.5	SN..1506..	CTM822	MS1504	PL30 PL40	MS830	HL2217	○	212708	200
	3232P15	32	32	170	40	32	16							○	212710	260
	3232P19	32	32	170	40	32	16							○	212712	260
	4040R19	40	40	200	40	40	20							○	212714	450

刀把型号 Ordering code		尺寸 Dimensions												Stock	Order Number	Price (RMB)
		h	b	L	L1	h1	f									
DSDNN	1616H12	16	16	100	35	16	8	SN..1204..	M6X9P	MS1204	PL30	M6X21	HLD-1	o	212720	250
	2020K12	20	20	125	35	20	10							o	212722	250
	2525M12	25	25	150	37	25	12.5							o	212724	290
	3232P12	32	32	170	37	32	16							o	212726	380

刀把型号 Ordering code		尺寸 Dimensions												Stock	Order Number	Price (RMB)
		h	b	L	L1	h1	f									
ESDNN	2020K16	20	20	125	35	20	10	SN..1204..	CT618-Z	MS1204	PL25 PL40	M8X25	HLZ-S	o	212730	280
	2525M16	25	25	150	37	25	12.5							o	212732	290
	3232P16	32	32	170	37	32	16							o	212736	410



 刀片 (Inserts): [A07](#) [A08](#) 零配件 (Toolholder Parts): [B01](#) [B02](#)

刀把型号 Ordering code		尺寸 Dimensions						刀片 Insert						Stock		Order Number	Price (RMB)
		h	b	L	L1	h1	f							R	L		
MSSNR/L	1616H12	16	16	100	35	16	20	SN..1204...	CTM617	MS1204	PL25 PL30	MS625	HL1814	●	●	213200	140
	2020K12	20	20	125	35	20	25							●	●	213202	150
	2525M12	25	25	150	35	25	32							●	●	213204	200
	3232P12	32	32	170	35	32	40	●	●	213206	260						
	2525M15	25	25	150	40	25	32	SN..1506...	CTM822	MS1504	PL30 PL40	MS830	HL2217	○	○	213208	200
	3232P15	32	32	170	40	32	40							○	○	213210	260
3232P19	32	32	170	40	32	40	SN..1906...							CTM1022	MS1904	PL40	MS830
4040R19	40	40	200	40	40	50		○	○	213214	450						

刀把型号 Ordering code		尺寸 Dimensions						刀片 Insert	刀垫螺丝 Shim Screw	刀垫 Shim	扳手 Wrench	压板螺丝 Clamp Screw	压板 Clamp	Stock	Order Number	Price (RMB)	
		h	b	L	L1	h1	f							R	L		
DSSNR/L	1616H12	16	16	100	35	16	20	SN..1204..	M6X9P	MS1204	PL30	M6X21	HLD-1	o	o	213220	250
	2020K12	20	20	125	35	16	25							o	o	213222	250
	2525M12	25	25	150	37	25	32							o	o	213224	290
	3232P12	32	32	170	37	32	40							o	o	213226	380

刀把型号 Ordering code	尺寸 Dimensions						刀片 Insert 	中心 Pin 	刀垫 Shim 	扳手 Wrench 	压板螺丝 Clamp Screw 	压板 Clamp 	Stock	Order	Price
	h	b	L	L1	h1	f							R	Number	(RMB)
ESSNR/L 2020K16	20	20	125	35	20	Ø	SN..1204..	CT618-Z	MS1204	PL25 PL40	M8X25	HLZ-S	○	213230	280
2525M16	25	25	150	37	25	Ø							○	213232	290
3232P16	32	32	170	37	32	Ø							○	213236	410

CSV
凸輪
車床
刀具

DS
刀柄

正面
排刀

Y轴
刀柄

削

车削

切槽
切断
螺纹

小孔
加工

滚花
车花

焊接
车刀
车斗

外圆

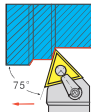
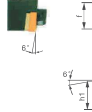
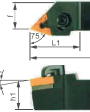
半前	
----	--

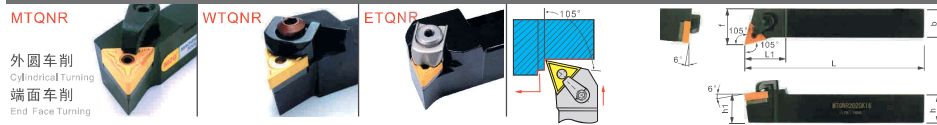
车削

螺纹
车削

切槽
切断

端面

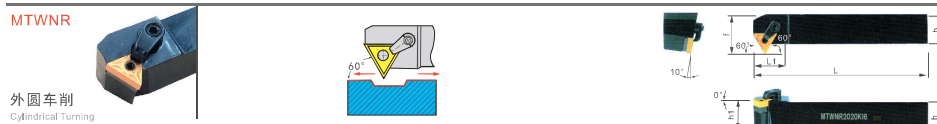
MTBNR		WTBNR									
外圆车削 Cylindrical Turning											
刀片 (Inserts): A09-A10		零配件 (Toolholder Parts): P01-P04		图示方向 (R)		R-Type					
刀把型号 Ordering code		尺寸 Dimensions		刀片 Insert		中心销 Pin		刀垫 Shim		扳手 Wrench	
		h b L L1 h1 f									
MTBNR/L		1616H16		16	16	100	28	16	15.5	TN..1604..	
		2020K16		20	20	125	28	20	15.5	CTM513	
		2525M16		25	25	150	30	25	20.5	MT1603	
										PL20	
										MS625	
										HL1814	
										● ● 214100	
										● ● 214102	
										● ● 214104	
										● ● 214104	
										● ● 214104	
										● ● 214104	
										● ● 214104	
										● ● 214104	
										● ● 214104	
										● ● 214104	
										● ● 214104	
										● ● 214104	
										● ● 214104	
										● ● 214104	
										● ● 214104	
										● ● 214104	
										● ● 214104	
										● ● 214104	
										● ● 214104	
										● ● 214104	
										● ● 214104	
										● ● 214104	
										● ● 214104	
										● ● 214104	
										● ● 214104	
										● ● 214104	
										● ● 214104	
										● ● 214104	
										● ● 214104	
										● ● 214104	
										● ● 214104	
										● ● 214104	
										● ● 214104	
										● ● 214104	
										● ● 214104	
										● ● 214104	
										● ● 214104	
										● ● 214104	
										● ● 214104	
										● ● 214104	
										● ● 214104	
										● ● 214104	
										● ● 214104	
										● ● 214104	
										● ● 214104	
										● ● 214104	
										● ● 214104	
										● ● 214104	
										● ● 214104	
										● ● 214104	
										● ● 214104	
										● ● 214104	
										● ● 214104	
										● ● 214104	
										● ● 214104	
										● ● 214104	
										● ● 214104	
										● ● 214104	
										● ● 214104	
										● ● 214104	
										● ● 214104	
										● ● 214104	
										● ● 214104	
										● ● 214104	
										● ● 214104	
										● ● 214104	
										● ● 214104	
										● ● 214104	
										● ● 214104	
										● ● 214104	



刀片 (Inserts): A09-A10 零配件 (Toolholder Parts): P01-P04

图示方向 (R) R-Type

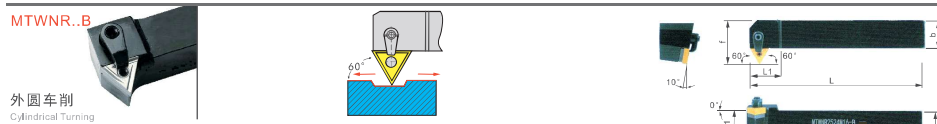
刀把型号 Ordering code	尺寸 Dimensions						刀片 Insert	中心销 Pin	刀垫 Shim	扳手 Wrench	压板螺丝 Screw	压板 Clamp	Stock		Order Number	Price (RMB)
	h	b	L	L1	h1	f							R	L		
MTQNR/L 1616H16	16	16	100	30	16	20	TN..1604..	CTM513	MT1603	PL20 PL30	MS625	HL1814	●	●	213700	140
2020K16	20	20	125	28	20	25							●	●	213702	150
2525M16	25	25	150	30	25	32							●	●	213704	200
3232P16	32	32	170	30	32	40							○	○	213706	260
2525M22	25	25	150	36	25	32	TN..2204..	CTM617	MT2204	PL25 PL40	MS830	HL1917	○	○	213708	200
3232P22	32	32	170	36	32	40							○	○	213710	260
刀把型号 Ordering code	尺寸 Dimensions						刀片 Insert	中心销 Pin	刀垫 Shim	扳手 Wrench	压板螺丝 Screw	压板 Clamp	Stock		Order Number	Price (RMB)
	h	b	L	L1	h1	f							R	L		
WTQNR/L 2020K16	20	20	125	32	20	25	TN..1604..	CTM515-T	MT1603	PL25 PL40	M5×23	WT-16	●	●	213600	200
2525M16	25	25	150	32	25	32							●	●	213602	260
3232P16	32	32	170	32	32	40							●	●	213604	450
刀把型号 Ordering code	尺寸 Dimensions						刀片 Insert	中心销 Pin	刀垫 Shim	扳手 Wrench	压板螺丝 Screw	压板 Clamp	Stock		Order Number	Price (RMB)
	h	b	L	L1	h1	f							R	L		
ETQNR/L 2020K16	20	20	125	32	20	25	TN..1604..	CT515-Z	MT1603	PL25 PL40	M8X25	HLZ-T	○	○	213620	280
2525M16	25	25	150	34	25	32							○	○	213622	290
3232P16	32	32	170	34	32	40							○	○	213626	410



刀片 (Inserts): A09-A10 零配件 (Toolholder Parts): P01-P04

图示方向 (R) R-Type

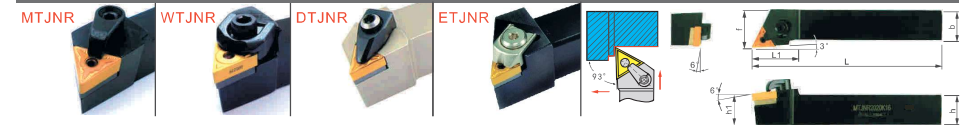
刀把型号 Ordering code	尺寸 Dimensions						刀片 Insert	中心销 Pin	刀垫 Shim	扳手 Wrench	压板螺丝 Screw	压板 Clamp	Stock		Order Number	Price (RMB)
	h	b	L	L1	h1	f							R	L		
MTWNR/L 1616H16	16	16	100	30	16	20	TN..1604..	CTM513	MT1603	PL20 PL30	MS625	HL1814	●	●	213620	140
2020K16	20	20	125	30	20	25							●	●	213622	150
2525M16	25	25	150	30	25	32							●	●	213626	200



刀片 (Inserts): A09-A10 零配件 (Toolholder Parts): P01-P04

图示方向 (R) R-Type

刀把型号 Ordering code	尺寸 Dimensions						刀片 Insert	中心销 Pin	刀垫 Shim	扳手 Wrench	压板螺丝 Screw	压板 Clamp	Stock		Order Number	Price (RMB)
	h	b	L	L1	h1	f							R	L		
MTWNR/L 2020K16-B	20	20	125	26	20	33.5	TN..1604..	CTM513	MT1603	PL20 PL30	MS625	HL1814	○	○	213630	200
2524M16-B	25	24	150	26	25	37.5							○	○	213632	260

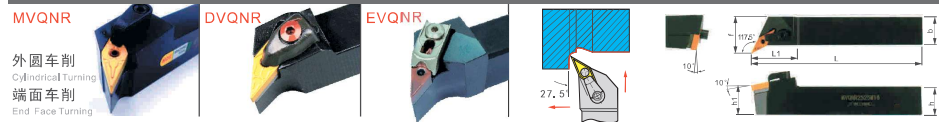


外圆车削 Cylindrical Turning 端面车削 End Face Turning

刀片 (Inserts): A09-A10 零配件 (Toolholder Parts): P01-P04

图示方向 (R) R-Type

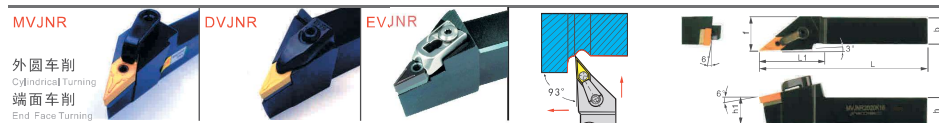
刀把型号 Ordering code	尺寸 Dimensions						刀片 Insert	中心销 Pin	刀垫 Shim	扳手 Wrench	压板螺丝 Screw	压板 Clamp	Stock		Order Number	Price (RMB)
	h	b	L	L1	h1	f							R	L		
MTJNR/L 1616H16	16	16	100	30	16	20	TN..1604..	CTM513	MT1603	PL20 PL30	MS625	HL1814	●	●	213400	140
2020K16	20	20	125	28	20	25							●	●	213402	150
2525M16	25	25	150	30	25	32							●	●	213404	200
3232P16	32	32	170	30	32	40							○	○	213406	260
2525M22	25	25	150	36	25	32	TN..2204..	CTM617	MT2204	PL25 PL40	MS830	HL1917	○	○	213408	200
3232P22	32	32	170	36	32	40							○	○	213410	260
4040R22	40	40	200	40	40	50							○	○	213412	450
刀把型号 Ordering code	尺寸 Dimensions						刀片 Insert	中心销 Pin	刀垫 Shim	扳手 Wrench	压板螺丝 Screw	压板 Clamp	Stock		Order Number	Price (RMB)
	h	b	L	L1	h1	f							R	L		
DTJNR/L 2020K16	20	20	125	30	20	25	TN..1604..	CTM515-T	MT1603	PL25 PL40	M5×23	HLT-16	○	○	213320	200
2525M16	25	25	150	30	25	32							○	○	213322	260
3232P16	32	32	170	32	32	40							○	○	213326	500
刀把型号 Ordering code	尺寸 Dimensions						刀片 Insert	中心销 Pin	刀垫 Shim	扳手 Wrench	压板螺丝 Screw	压板 Clamp	Stock		Order Number	Price (RMB)
	h	b	L	L1	h1	f							R	L		
WTJNR/L 1616H16	16	16	100	32	16	22	TN..1604..	CTM515-T	MT1603	PL25 PL40	M5×23	WT-16	○	○	213300	150
2020K16	20	20	125	32	20	25							○	○	213302	156
2525M16	25	25	150	34	25	32							○	○	213304	212
3232P16	32	32	170	34	32	40							○	○	213306	276
刀把型号 Ordering code	尺寸 Dimensions						刀片 Insert	中心销 Pin	刀垫 Shim	扳手 Wrench	压板螺丝 Screw	压板 Clamp	Stock		Order Number	Price (RMB)
	h	b	L	L1	h1	f							R	L		
ETJNR/L 1616H16	16	16	100	32	16	22	TN..1604..	CT515-Z	MT1603	PL25 PL40	M8X25	HLZ-T	○	○	213500	280
2020K16	20	20	125	32	20	25							○	○	213502	280
2525M16	25	25	150	34	25	32							○	○	213504	290
3232P16	32	32	170	34	32	40							○	○	213506	410



刀片 (Inserts): A11-A12 零配件 (Toolholder Parts): P01-P04

图示方向 (R) R-Type

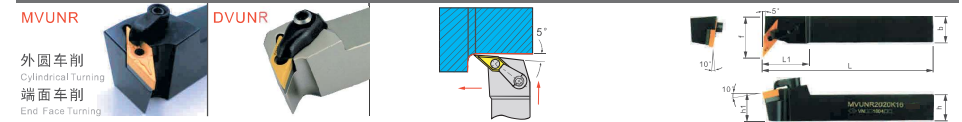
刀把型号 Ordering code		尺寸 Dimensions												Stock		Order Number	Price (RMB)
		h	b	L	L1	h1	f							R	L		
MVQNR/L 1616H16 2020K16 2525M16 3232P16	16	16	100	30	16	20	VN..1604..	CTM513	MV1603	PL20 PL30	MS625	HL2414	●	●	214700	140	
	20	20	125	28	20	25							●	●	214702	150	
	25	25	150	30	25	32							●	●	214704	200	
	32	32	170	30	32	40							●	●	214706	260	
刀把型号 Ordering code		尺寸 Dimensions												Stock		Order Number	Price (RMB)
		h	b	L	L1	h1	f							R	L		
DVQNR/L 1616H16 2020K16 2525M16 3232P16	16	16	100	40	16	20	VN..1604..	M5X9P	MV1603	PL30	M6X21	HLD-3	○	○	214720	250	
	20	20	125	40	20	25							○	○	214722	250	
	25	25	150	40	25	32							○	○	214724	290	
	32	32	170	40	32	40							○	○	214726	380	
刀把型号 Ordering code		尺寸 Dimensions												Stock		Order Number	Price (RMB)
		h	b	L	L1	h1	f							R	L		
EVQNR/L 2020K16 2525M16 3232P16	20	20	125	40	20	25	VN..1604..	CT515-Z	MV1603	PL25 PL40	M8X25	HLZ-V	○	○	214732	280	
	25	25	150	40	25	32							○	○	214734	320	
	32	32	170	40	32	40							○	○	214736	450	
	32	32	170	40	32	40							○	○	214736	450	



刀片 (Inserts): A11-A12 零配件 (Toolholder Parts): P01-P04

图示方向 (R) R-Type

刀把型号 Ordering code		尺寸 Dimensions												Stock		Order Number	Price (RMB)
		h	b	L	L1	h1	f							R	L		
MVJNR/L 1616H16 2020K16 2525M16 3232P16	16	16	100	30	16	20	VN..1604..	CTM513	MV1603	PL20 PL30	MS625	HL2414	●	●	214500	140	
	20	20	125	28	20	25							●	●	214502	150	
	25	25	150	30	25	32							●	●	214504	200	
	32	32	170	30	32	40							●	●	214506	260	
刀把型号 Ordering code		尺寸 Dimensions												Stock		Order Number	Price (RMB)
		h	b	L	L1	h1	f							R	L		
DVJNR/L 1616K16 2020K16 2525M16 3232P16	16	16	125	48	16	20	VN..1604..	M5X9P	MV1603	PL30	M6X21	HLD-4	○	○	214520	250	
	20	20	125	48	20	25							○	○	214522	250	
	25	25	150	48	25	32							○	○	214524	290	
	32	32	170	48	32	40							○	○	214526	380	
刀把型号 Ordering code		尺寸 Dimensions												Stock		Order Number	Price (RMB)
		h	b	L	L1	h1	f							R	L		
EVJNR/L 2020K16 2525M16 3232P16	20	20	125	48	20	25	VN..1604..	CT515-Z	MV1603	PL25 PL40	M8X25	HLZ-V	○	○	214532	280	
	25	25	150	48	25	32							○	○	214534	320	
	32	32	170	48	32	40							○	○	214536	450	
	32	32	170	48	32	40							○	○	214536	450	



刀片 (Inserts): A11-A12 零配件 (Toolholder Parts): P01-P04

图示方向 (R) R-Type

刀把型号 Ordering code		尺寸 Dimensions						刀片 Insert	刀垫螺丝 Shim Screw	刀垫 Shim	扳手 Wrench	压板螺丝 Clamp Screw	压板 Clamp	Stock		Order Number	Price (RMB)
		h	b	L	L1	h1	f							R	L		
MVUNR/L 2020K16 2525M16 3232P16	20	20	125	28	20	25	VN..1604..	CTM513	MV1603	PL20 PL30	MS625	HL2414	●	●	214800	150	
	25	25	150	30	25	32							●	●	214802	200	
	32	32	170	30	32	40							●	●	214804	260	
刀把型号 Ordering code		尺寸 Dimensions						刀片 Insert	刀垫螺丝 Shim Screw	刀垫 Shim	扳手 Wrench	压板螺丝 Clamp Screw	压板 Clamp	Stock		Order Number	Price (RMB)
		h	b	L	L1	h1	f							R	L		
DVUNR/L 2020K16 2525M16 3232P16	20	20	125	35	20	30	VN..1604..	M5X9P	MV1603	PL30	M6X21	HLD-3	○	○	214820	250	
	25	25	150	35	25	32							○	○	214822	290	
	32	32	170	35	32	40							○	○	214826	380	

外圆车削
Cylindrical Turning

端面车削
End Face Turning

72.5°

17.5°

15°

17.5°

17.5°

17.5°

17.5°

17.5°

17.5°

17.5°

17.5°

17.5°

17.5°

17.5°

17.5°

17.5°

17.5°

17.5°

17.5°

17.5°

17.5°

17.5°

17.5°

17.5°

17.5°

17.5°

17.5°

17.5°

17.5°

17.5°

17.5°

17.5°

17.5°

17.5°

17.5°

17.5°

17.5°

17.5°

17.5°

17.5°

17.5°

17.5°

17.5°

17.5°

17.5°

17.5°

17.5°

17.5°

17.5°

17.5°

17.5°

17.5°

17.5°

17.5°

17.5°

17.5°

17.5°

17.5°

17.5°

17.5°

17.5°

17.5°

17.5°

17.5°

17.5°

17.5°

17.5°

17.5°

17.5°

17.5°

17.5°

17.5°

17.5°

17.5°

17.5°

17.5°

17.5°

17.5°

17.5°

17.5°

17.5°

17.5°

17.5°

17.5°

17.5°

17.5°

17.5°

17.5°

17.5°

17.5°

17.5°

17.5°

17.5°

17.5°

17.5°

17.5°

17.5°

17.5°

17.5°

17.5°

17.5°

17.5°

17.5°

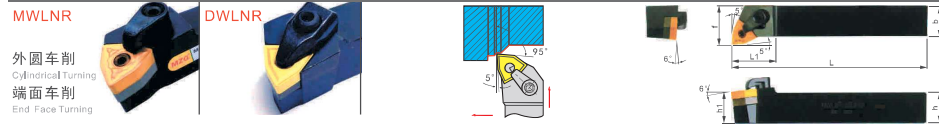
17.5°

17.5°

17.5°

17.5°

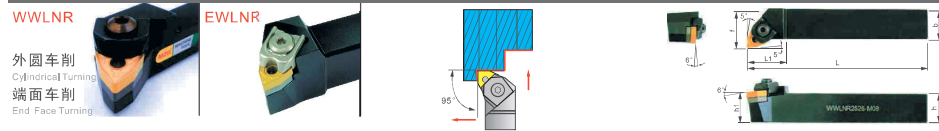
17.5°



刀片 (Inserts): A13-A14 零配件 (Toolholder Parts): P01-P04

图示方向 (R) R-Type

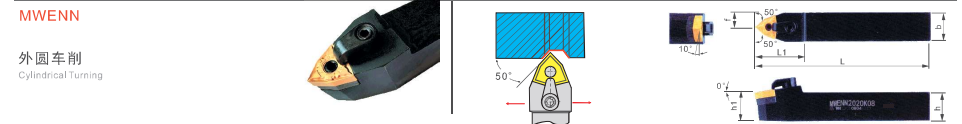
刀把型号 Ordering code	尺寸 Dimensions						刀片 Insert	中心销 Pin	刀垫 Shim	扳手 Wrench	压板螺丝 Clamp Screw	压板 Clamp	Stock		Order Number	Price (RMB)
	h	b	L	L1	h1	f							R	L		
MWLNR/L 1616H06 2020K06 2525M06 1616H08 2020K08 2525M08 3232P08	16	16	100	31.5	16	20	WN..0604..	CTM513	MW0603	PL20 PL30	MS625	HL1814	●	●	215200	140
	20	20	125	33	20	25							●	●	215202	150
	25	25	150	33	25	32							●	●	215204	200
	16	16	100	31.5	16	20							●	●	215206	140
	20	20	125	39	20	25							●	●	215208	150
	25	25	150	40	25	32							●	●	215210	200
DWLNR/L 1616H06 2020K06 2525M06 3232P06 1616H08 2020K08 2525M08 3232P08	32	32	170	42	32	40	WN..0804..	CTM617	MW0804	PL25 PL30	MS625	HL1814	●	●	215212	260
	16	16	100	28	16	20							○	○	215220	250
	20	20	125	26	20	25							○	○	215222	250
	25	25	150	32	25	32							○	○	215226	290
	32	32	170	40	32	40							○	○	215228	380
	16	16	100	31	16	20							○	○	215230	250



刀片 (Inserts): A13-A14 零配件 (Toolholder Parts): P01-P04

图示方向 (R) R-Type

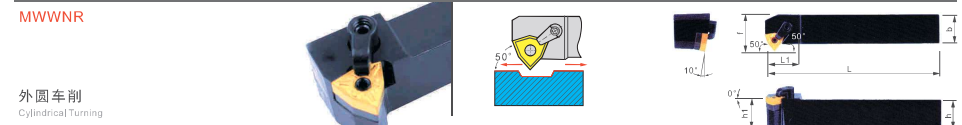
刀把型号 Ordering code	尺寸 Dimensions						刀片 Insert	中心销 Pin	刀垫 Shim	扳手 Wrench	压板螺丝 Clamp Screw	压板 Clamp	Stock		Order Number	Price (RMB)
	h	b	L	L1	h1	f							R	L		
WWLNR/L 1616H08 2020K08 2525M08 3232P08	16	16	100	38	16	20	WN..0804..	CT618-W	MW0804	PL30 PL40	M6×25	WW-08	●	●	215100	140
	20	20	125	38	20	25							●	●	215102	150
	25	25	150	38	25	32							●	●	215104	200
	32	32	170	38	32	40							●	●	215106	260
EWLNR/L 1616H08 2020K08 2525M08 3232P08	16	16	100	38	16	25	WN..0804..	CT618-Z	MW0804	PL30 PL40	M8×25	HLZ-08	○	○	215120	250
	20	20	125	38	20	25							○	○	215122	280
	25	25	150	38	25	32							○	○	215126	320
	32	32	170	38	32	40							○	○	215128	450



刀片 (Inserts): A13-A14 零配件 (Toolholder Parts): P01-P04

图示方向 (R) R-Type

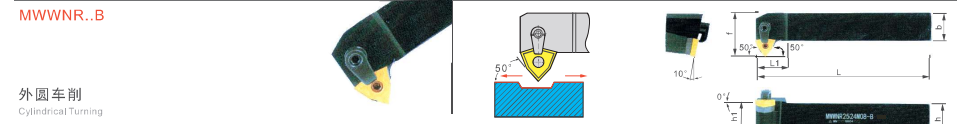
刀把型号 Ordering code	尺寸 Dimensions						刀片 Insert	中心销 Pin	刀垫 Shim	扳手 Wrench	压板螺丝 Clamp Screw	压板 Clamp	Stock		Order Number	Price (RMB)
	h	b	L	L1	h1	f							R	L		
MWENN 1616H08 2020K08 2525M08 3232P08	16	16	100	33	16	8	WN..0804..	CTM617	MW0804	PL25 PL30	MS625	HL1814	○	○	215250	140
	20	20	125	33	20	10							○	○	215252	150
	25	25	150	33	25	12.5							○	○	215254	200
	32	32	170	33	32	16							○	○	215256	260



刀片 (Inserts): A13-A14 零配件 (Toolholder Parts): P01-P04

图示方向 (R) R-Type

刀把型号 Ordering code	尺寸 Dimensions						刀片 Insert	中心销 Pin	刀垫 Shim	扳手 Wrench	压板螺丝 Clamp Screw	压板 Clamp	Stock		Order Number	Price (RMB)
	h	b	L	L1	h1	f							R	L		
MWWNR/L 1616H08 2020K08 2525M08 3232P08	16	16	100	33	16	20	WN..0804..	CTM617	MW0804	PL25 PL30	MS625	HL1814	●	●	215260	140
	20	20	125	33	20	25							●	●	215262	150
	25	25	150	33	25	32							●	●	215264	200
	32	32	170	33	32	40							●	●	215266	260



刀片 (Inserts): A13-A14 零配件 (Toolholder Parts): P01-P04

图示方向 (R) R-Type

刀把型号 Ordering code	尺寸 Dimensions						刀片 Insert	中心销 Pin	刀垫 Shim	扳手 Wrench	压板螺丝 Clamp Screw	压板 Clamp	Stock		Order Number	Price (RMB)
	h	b	L	L1	h1	f							R	L		
MWWNR/L 2020K08-B 2524M08-B	20	20	125	26	20	33.5	WN..0804..	CTM617	MW0804	PL25 PL30	MS625	HL1814	●	●	215270	200
	25	24	150	26	25	37.5							●	●	215272	260

车削刀柄

CSV
凸轮
车床
刀具DS
刀柄正面
排刀Y轴
刀柄前
车削后
车削小径
切槽
切断
螺纹小孔
加工滚花
车花焊接
车刀
夹头外圆
车削内孔
车削螺纹
车削切槽
切断端面
切槽

SCACR

外圆车削
Cylindrical Turning
端面车削
End Face Turning

刀片 (Inserts): A15-A16 零配件 (Toolholder Parts): P01-P04

刀把型号 Ordering code	尺寸 Dimensions						刀片 Insert	扳手 Wrench	螺丝 Screw	Stock		Order Number	Price (RMB)
	h	b	L	L1	h1	f				R	L		
SCACR/L 0808K06	8	8	125	10	8	8	CC..0606..	T8	M2.5×7	●	●	216300	120
1010K06	10	10	125	10	10	10						216302	100
1212K09	12	12	125	13	12	12						216304	100
1414K09	14	14	125	13	14	14						216305	120
1616K09	16	16	125	13	16	16	CC..09T3..	T15	M4×10	●	●	216306	112
2020K09	20	20	125	20	20	25						216306	112
2525M09	25	25	150	18	25	12.5						216306	112
2020K12	20	20	125	23	20	20						216306	112
2525M12	25	25	150	23	25	12.5	CC..1204..	T20	M5×12	●	●	216306	112
3232P12	32	32	170	25	32	40						216306	112
3232P12	32	32	170	25	32	40						216306	112
3232P12	32	32	170	25	32	40						216306	112

SCFCR

外圆车削
Cylindrical Turning
端面车削
End Face Turning

刀片 (Inserts): A15-A16 零配件 (Toolholder Parts): P01-P04

刀把型号 Ordering code	尺寸 Dimensions						刀片 Insert	扳手 Wrench	螺丝 Screw	Stock		Order Number	Price (RMB)
	h	b	L	L1	h1	f				R	L		
SCFCR/L 1212H06	12	12	100	16	12	16	CC..0602..	T8	M2.5×7	●	●	215600	100
1414H09	14	14	100	20	14	16						215601	120
1616H09	16	16	100	20	16	20						215602	112
2020K09	20	20	125	20	20	25						215604	120
2525M12	25	25	150	25	25	32	CC..1204..	T20	M5×12	●	●	215606	160
3232P12	32	32	170	25	32	40						215608	220
3232P12	32	32	170	25	32	40						215608	220
3232P12	32	32	170	25	32	40						215608	220

SCGCR

外圆车削
Cylindrical Turning
端面车削
End Face Turning

刀片 (Inserts): A15-A16 零配件 (Toolholder Parts): P01-P04

刀把型号 Ordering code	尺寸 Dimensions						刀片 Insert	扳手 Wrench	螺丝 Screw	Stock		Order Number	Price (RMB)
	h	b	L	L1	h1	f				R	L		
SCGCR/L 0808F06	8	8	80	10	8	10	CC..0602..	T8	M2.5×7	●	●	215450	120
1010H06	10	10	100	12	10	12						215452	100
1212H06	12	12	100	12	12	16						215453	100
1212H09	12	12	100	18	12	16						215454	100
1616H09	16	16	100	18	16	20	CC..09T3..	T15	M4×10	●	●	215456	112
2020K09	20	20	125	20	20	25						215458	120
2525M09	25	25	150	24	25	32						215450	160
2020K12	20	20	125	23	20	25						215452	120
2525M12	25	25	150	26	25	32	CC..1204..	T20	M5×12	●	●	215454	160
3232P12	32	32	170	28	32	40						215456	220
3232P12	32	32	170	28	32	40						215456	220
3232P12	32	32	170	28	32	40						215456	220

SCLCR

外圆车削
Cylindrical Turning
端面车削
End Face Turning

刀片 (Inserts): A15-A16 零配件 (Toolholder Parts): P01-P04

刀把型号 Ordering code	尺寸 Dimensions						刀片 Insert	扳手 Wrench	螺丝 Screw	Stock		Order Number	Price (RMB)
	h	b	L	L1	h1	f				R	L		
SCLCR/L 0808F06	8	8	80	10	8	10	CC..0602..	T8	M2.5×7	●	●	215400	120
1010H06	10	10	100	12	10	12						215402	100
1212H06	12	12	100	12	12	16						215403	100
1212H09	12	12	100	18	12	16						215404	100
1414H09	14	14	100	18	14	16	CC..09T3..	T15	M4×10	●	●	215405	120
1616H09	16	16	100	18	16	20						215406	112
2020K09	20	20	125	20	20	25						215408	120
2525M09	25	25	150	24	25	32						215410	160
2020K12	20	20	125	23	20	25	CC..1204..	T20	M5×12	●	●	215412	120
2525M12	25	25	150	26	25	32						215414	160
3232P12	32	32	170	28	32	40						215416	220
3232P12	32	32	170	28	32	40						215416	220

SCMCN..80

外圆车削
Cylindrical Turning

刀片 (Inserts): A15-A16 零配件 (Toolholder Parts): P01-P04

刀把型号 Ordering code	尺寸 Dimensions						刀片 Insert	扳手 Wrench	螺丝 Screw	Stock		Order Number	Price (RMB)
	h	b	L	L1	h1	f				R	L		
SCMCN 0808H06	8	8	100	13	8	4	CC..0602..	T8	M2.5×7	●	●	215701	100
1010H06	10	10	100	13	10	5						215700	100
1212H09	12	12	100	18	12	6						215702	100
1414H09	14	14	100	18	14	7						215703	120
1616H09	16	16	100	18	16	8	CC..09T3..	T15	M4×10	●	●	215704	112
2020K09	20	20	125	18	20	10						215706	120
2525M09	25	25	150	18	25	12.5						215708	160
2020K12	20	20	125	23	20	20						215710	120
2525M12	25	25	150	23	25	12.5	CC..1204..	T20	M5×12	●	●	215712	160
2525M12	25	25	150	23	25	12.5						215712	160
2525M12	25	25	150	23	25	12.5						215712	160
2525M12	25	25	150	23	25	12.5						215712	160

SCMCN..100

外圆车削
Cylindrical Turning

刀片 (Inserts): A15-A16 零配件 (Toolholder Parts): P01-P04

刀把型号 Ordering code	尺寸 Dimensions						刀片 Insert	扳手 Wrench	螺丝 Screw	Stock		Order Number	Price (RMB)
	h	b	L	L1	h1	f				R	L		
SCMCN 1010H06-100	10	10	100	13	10	5	CC..0602..	T8	M2.5×7	●	●	216100	100
1212H09-100	12	12	100	18	12	6						216102	100
1414H09-100	14	14	100	18	14	7						216103	120
1616H09-100	16	16	100	18	16	8						216104	112
2020K09-100	20	20	125	18	20	10	CC..09T3..	T15	M4×10	●	●	216106	120
2525M09-100	25	25	150	18	25	12.5						216108	160
2020K12-100	20	20	125	23	20	20						216110	120
2525M12-100	25	25	150	23	25	12.5						216112	160

SCBCR

外圆车削
Cylindrical Turning

刀片 (Inserts): A15-A16 零配件 (Toolholder Parts): P01-P04

刀把型号 Ordering code	尺寸 Dimensions						刀片 Insert	扳手 Wrench
-----------------------	---------------	--	--	--	--	--	-----------	-----------

车削刀柄

CSV
凸轮
车床
刀具DS
刀柄正面
排刀Y轴
刀柄前
车削后
车削小径
切槽
切断
螺纹小孔
加工滚花
车花焊接
车刀
夹头外圆
车削内孔
车削螺纹
车削切槽
切断端面
切槽

SDACR

外圆车削

Cylindrical Turning

端面车削

End Face Turning

刀片 (Inserts): A17-A18 零配件 (Toolholder Parts): P01-P04

刀把型号 Ordering code	尺寸 Dimensions						刀片 Insert	扳手 Wrench	螺丝 Screw	Stock		Order Number	Price (RMB)
	h	b	L	L1	h1	f				R	L		
SDACR/L 0808H07	8	8	100	15	8	8	DC..0702..	T8	M2.5×7	●	●	216500	120
1010H07	10	10	100	15	10	10				●	●	216502	100
1212H07	12	12	100	15	12	12				●	●	216504	100
1212H11	12	12	100	22	12	12				●	●	216506	100
1414H11	14	14	100	22	14	14				●	●	216507	120
1616H11	16	16	100	22	16	16	DC..11T3..	T15	M4×10	●	●	216508	112
2020K11	20	20	125	22	20	20				●	●	216510	120
2525M11	25	25	150	22	25	25				●	●	216512	160

SDFCR

外圆车削

Cylindrical Turning

端面车削

End Face Turning

刀片 (Inserts): A17-A18 零配件 (Toolholder Parts): P01-P04

刀把型号 Ordering code	尺寸 Dimensions						刀片 Insert	扳手 Wrench	螺丝 Screw	Stock		Order Number	Price (RMB)
	h	b	L	L1	h1	f				R	L		
SDFCR/L 1212H07	12	12	100	8	12	16	DC..0702..	T8	M2.5×7	●	●	216600	100
1616H11	16	16	100	14	16	20				●	●	216602	112
2020K11	20	20	125	14	20	25				●	●	216604	120

SDJCR

外圆车削

Cylindrical Turning

端面车削

End Face Turning

刀片 (Inserts): A17-A18 零配件 (Toolholder Parts): P01-P04

刀把型号 Ordering code	尺寸 Dimensions						刀片 Insert	扳手 Wrench	螺丝 Screw	Stock		Order Number	Price (RMB)
	h	b	L	L1	h1	f				R	L		
SDJCR/L 1010H07	10	10	100	14	10	12	DC..0702..	T8	M2.5×7	●	●	216400	100
1212H07	12	12	100	14	12	16				●	●	216402	100
1616H07	16	16	100	14	16	20				●	●	216404	112
1212H11	12	12	100	20	12	16				●	●	216406	100
1414H11	14	14	100	20	14	16				●	●	216407	120
1616H11	16	16	100	20	16	20	DC..11T3..	T15	M4×10	●	●	216408	112
2020K11	20	20	125	20	20	25				●	●	216410	120
2525M11	25	25	150	22	25	32				●	●	216412	160
3232P11	32	32	170	23	32	40				●	●	216414	220
4040R11	40	40	200	25	40	50				●	●	216416	400

SDNCN

外圆车削

Cylindrical Turning

刀片 (Inserts): A17-A18 零配件 (Toolholder Parts): P01-P04

刀把型号 Ordering code	尺寸 Dimensions						刀片 Insert	扳手 Wrench	螺丝 Screw	Stock		Order Number	Price (RMB)
	h	b	L	L1	h1	f				R	L		
SDNCN 1010H07	10	10	100	14	10	5	DC..0702..	T8	M2.5×7	●	●	216712	100
1212H07	12	12	100	14	12	6				●	●	216714	100
1212H11	12	12	100	21	12	6				●	●	216716	100
1414H11	14	14	100	21	14	7	DC..11T3..	T15	M4×10	●	●	216717	120
1616H11	16	16	100	21	16	8				●	●	216718	112
2020K11	20	20	125	21	20	10				●	●	216720	120

SDQCR

外圆车削

Cylindrical Turning

端面车削

End Face Turning

刀片 (Inserts): A17-A18 零配件 (Toolholder Parts): P01-P04

刀把型号 Ordering code	尺寸 Dimensions						刀片 Insert	扳手 Wrench	螺丝 Screw	Stock		Order Number	Price (RMB)
	h	b	L	L1	h1	f				R	L		
SDQCR/L 1010H07	10	10	100	13	10	12	DC..0702..	T8	M2.5×7	●	●	216700	100
1212H07	12	12	100	13	12	16				●	●	216702	100
1212H11	12	12	100	14	12	16				●	●	216704	100
1616H11	16	16	100	14	16	20				●	●	216706	112
2020K11	20	20	125	16	20	25				●	●	216708	120
2525M11	25	25	150	20	25	32	DC..11T3..	T15	M4×10	●	●	216710	160

SSBCR

外圆车削

Cylindrical Turning

刀片 (Inserts): A20 零配件 (Toolholder Parts): P01-P04

刀把型号 Ordering code	尺寸 Dimensions						刀片 Insert	扳手 Wrench	螺丝 Screw	Stock		Order Number	Price (RMB)
	h	b	L	L1	h1	f				R	L		
SSBCR/L 1212H09	12	12	100	14	12	9.5	SC..09T3..	T15	M4×10	●	●	217100	100
1616H09	16	16	100	14	16	13				●	●	217102	112
2020K09	20	20	125	30	20	17				●	●	217104	120
2525M09	25	25	150	32	25	22				●	●	217106	160
2020K12	20	20	125	30	20	17				●	●	217108	120
2525M12	25	25	150	25	22	22	SC..1204..	T20	M5×12	●	●	217110	160

SSKCR

端面车削

End Face Turning

刀片 (Inserts): A20 零配件 (Toolholder Parts): P01-P04

刀把型号 Ordering code	尺寸 Dimensions						刀片 Insert	扳手 Wrench	螺丝 Screw	Stock		Order Number	Price (RMB)
	h	b	L	L1	h1	f				R	L		
SSKCR/L 1212H09	12	12	100	15	12	16	SC..09T3..	T15	M4×10	●	●	217198	112
1616H09	16	16	100	20	16	20				●	●	217200	112
2020K09	20	20	125	25	20	25				●	●	217202	120
2525M09	25	25	150	22	25	32				●	●	217204	160
2020K12	20	20	125	20	20	25				●	●	217206	120

SSSCR

外圆车削

Cylindrical Turning

刀片 (Inserts): A20 零配件 (Toolholder Parts): P01-P04

刀把型号 Ordering code	尺寸 Dimensions						刀片 Insert	扳手 Wrench	螺丝 Screw	Stock		Order Number	Price (RMB)
	h	b	L	L1	h1	f				R	L		
SSSCR/L 1212H09	12	12	100	16	12	16	SC..09T3..	T15	M4×10	●	●	217300	112
1616H09	16	16	100	16	20	16				●	●	217301	112
2020K09	20	20	125	18	20	25				●	●	217302	120
2525M09	25	25	150	26	25	32				●	●	217303	160
2525M12	25	25	150	25	25	32				●	●	217304	160

SSDCN

外圆车削

Cylindrical Turning

刀片 (Inserts): A20 零配件 (Toolholder Parts): P01-P04

刀把型号 Ordering code	尺寸 Dimensions						刀片 Insert	扳手 Wrench	螺丝 Screw	Stock		Order Number	Price (RMB)
	h	b	L	L1	h1	f				R	L		
SSDCN 1212H09	12	12	100	16	12	6	SC..09T3..	T15	M4×10	●	●	217400	112
1414H09	14	14	100	16	14	7				●	●	217401	120
1616H09	16	16	100	16	16	8				●	●	217402	120
2020K09	20	20	125	16	20	10				●	●	217404	120
2525M09	25	25	150	16	25	12.5				●	●	217406	160

车削刀柄

CSV
凸轮
车床
刀具DS
刀柄正面
排刀Y轴
刀柄前
车削后
车削

SRAP(C)R

外圆车削
Cylindrical Turning

刀片 (Inserts): A19 零配件 (Toolholder Parts): P01-P04

刀把型号 Ordering code	尺寸 Dimensions						刀片 Insert	扳手 Wrench	螺丝 Screw	Stock		Order Number	Price (RMB)
	h	b	L	L1	h1	f				R	L		
SRAP(C)R/L 1616H08	16	16	100	16	16	16.5	RP..08T2..	T10	M3×8	●	●	218500	112
2020K08	20	20	125	16	20	20.5				●	●	218502	120
2525M08	25	25	150	16	25	25.5				●	●	218504	160
2020K10	20	20	125	20.3	20	20.6	RP..10T3..	T15	M3.5×10	●	●	218506	120
2525M10	25	25	150	20.3	25	25.6				●	●	218508	160
2020K12	20	20	125	25	20	20.8				●	●	218510	120
2525M12	25	25	150	25	25	25.8	RP..1204..	T15	M4×10	●	●	218512	160

图示方向 (R) R-Type

SRDP(C)N

外圆车削
Cylindrical Turning

刀片 (Inserts): A19 零配件 (Toolholder Parts): P01-P04

刀把型号 Ordering code	尺寸 Dimensions						刀片 Insert	扳手 Wrench	螺丝 Screw	Stock		Order Number	Price (RMB)
	h	b	L	L1	h1	f				R	L		
SRDP(C)N 1616H08	16	16	100	16	16	8	RP..08T2..	T10	M3×8	●	●	218700	112
2020K08	20	20	125	16	20	10				●	●	218702	120
2525M08	25	25	150	16	25	12.5				●	●	218704	160
1010H10	10	10	100	20.3	10	5	RP..10T3..	T15	M3.5×10	●	●	218706	100
1616H10	16	16	100	20.3	16	8				●	●	218708	112
2020K10	20	20	125	20.3	20	10				●	●	218710	120
2525M10	25	25	150	20.3	25	12.5	RP..1204..	T15	M4×10	●	●	218712	160
3232P10	32	32	170	20.3	32	16				●	●	218714	220
2020K12	20	20	125	25	20	10				●	●	218716	120
2525M12	25	25	150	25	25	12.5				●	●	218718	160

图示方向 (R) R-Type

SRGP(C)R

外圆车削
Cylindrical Turning

刀片 (Inserts): A19 零配件 (Toolholder Parts): P01-P04

刀把型号 Ordering code	尺寸 Dimensions						刀片 Insert	扳手 Wrench	螺丝 Screw	Stock		Order Number	Price (RMB)
	h	b	L	L1	h1	f				R	L		
SRGP(C)R/L 1212H05	12	12	100	9.5	12	16	RP..0502..	T6	M2.2×6	●	●	218600	100
1616H05	16	16	100	9.5	16	20				●	●	218602	112
2020K05	20	20	125	11.2	20	25				●	●	218604	120
2525M05	25	25	150	14.7	25	32	RP..0602..	T8	M2.5×6	●	●	218606	160
1212H06	12	12	100	10	12	16				●	●	218608	100
1616H06	16	16	100	10	16	20				●	●	218610	112
2020K06	20	20	125	12	20	25	RP..08T2..	T8	M3×8	●	●	218612	120
2525M06	25	25	150	15	25	32				●	●	218614	160
1616H08	16	16	100	11	16	20				●	●	218616	112
2020K08	20	20	125	12.7	20	25	RP..10T3..	T8	M4×10	●	●	218618	120
2525M08	25	25	150	16.2	25	32				●	●	218620	160
1616H10	16	16	100	11	16	20				●	●	218622	112
2020K10	20	20	125	12.7	20	25	RP..1204..	T15	M4×10	●	●	218624	120
2525M10	25	25	150	16.2	25	32				●	●	218626	160
2020K12	20	20	125	13	20	25				●	●	218628	120
2525M12	25	25	150	17	25	32				●	●	218630	160

图示方向 (R) R-Type

STECR

外圆车削
Cylindrical Turning
端面车削
End Face Turning

刀片 (Inserts): A21-A22 零配件 (Toolholder Parts): P01-P04

刀把型号 Ordering code	尺寸 Dimensions						刀片 Insert	扳手 Wrench	螺丝 Screw	Stock		Order Number	Price (RMB)
	h	b	L	L1	h1	f				R	L		
STECR/L 1616H11	16	16	100	80	10	16	TC..1102..	T8	M2.5×7	●	●	217700	120
2020K11	20	20	125	100	12	20				●	●	217702	148
2525M11	25	25	150	120	16	25				●	●	217704	168
2020K16	20	20	125	100	16	20	TC..16T3..	T15	M3.5×9	●	●	217706	148
2525M16	25	25	150	120	20	25				●	●	217708	168
3232P16	32	32	170	135	25	32				●	●	217710	242

图示方向 (R) R-Type

STGCR

外圆车削
Cylindrical Turning
端面车削
End Face Turning

刀片 (Inserts): A21-A22 零配件 (Toolholder Parts): P01-P04

刀把型号 Ordering code	尺寸 Dimensions						刀片 Insert	扳手 Wrench	螺丝 Screw	Stock		Order Number	Price (RMB)
	h	b	L	L1	h1	f				R	L		
STGCR/L 0808H09	8	8	100	10	8	10	TC..0902..	T6	M2.2×6	●	●	217600	120
1010H09	10	10	100	12	10	12				●	●	217602	100
1212H11	12	12	100	16	12	16				●	●	217604	100
1616H11	16	16	100	20	12	20	TC..1102..	T8	M2.5×7	●	●	217606	112
1616H16	16	16	100	22	16	20				●	●	217609	112
2020K16	20	20	125	22	20	25				●	●	217608	120
2525M16	25	25	150	22	20	32	TC..16T3..	T15	M4×10	●	●	217610	160
3232P16	32	32	170	22	25	40				●	●	217612	220

图示方向 (R) R-Type

STFCR

外圆车削
Cylindrical Turning
端面车削
End Face Turning

刀片 (Inserts): A21-A22 零配件 (Toolholder Parts): P01-P04

刀把型号 Ordering code	尺寸 Dimensions						刀片 Insert	扳手 Wrench	螺丝 Screw	Stock		Order Number	Price (RMB)
	h	b	L	L1	h1	f				R	L		
STFCR/L 1010H09	10	10	100	12	10	12	TC..0902..	T6	M2.2×6	●	●	217500	100
1212H11	12	12	100	16	12	16				●	●	217502	100
1414H11	14	14	100	16	14	16				●	●	217503	112
1616H11	16	16	100	16	16	20	TC..1102..	T8	M2.5×7	●	●	217504	112
1616H16	16	16	100	16	16	20				●	●	217504	112
2020K16	20	20	125	22	20	25				●	●	217508	120
2525M16	25	25	150	22	25	32	TC..16T3..	T15	M4×10	●	●	217510	160

图示方向 (R) R-Type

STWCR

外圆车削
Cylindrical Turning
端面车削
End Face Turning

刀片 (Inserts): A21-A22 零配件 (Toolholder Parts): P01-P04

刀把型号 Ordering code	尺寸 Dimensions						刀片 Insert	扳手 Wrench	螺丝 Screw	Stock		Order Number	Price (RMB)
	h	b	L	L1	h1	f				R	L		
STWCR/L 1212H11	12	12	100	8	12	15.3	TC..1102..	T8	M2.5×7	●	●	217712	100
1616H11	16	16	100	8	16	19.3				●	●	217714	112
2020K11	20	20	125	8	20	23.3				●	●	217716	120
2525M11	25	25	150	8	25	28.3	TC..16T3..	T15	M4×10	●	●	217718	160
1616H16	16	16	100	12	16	21				●	●	217720	112
2020K16	20	20	125	12	20	26				●	●	217722	120
2525M16	25	25	150	12	25	31	TC..16T3..	T15	M4×10	●	●	217724	160
3232P16	32	32	170	12	32	38				●	●	217726	220

图示方向 (R) R-Type

车削
刀柄CSV
凸轮
车床
刀具DS
刀柄正面
排刀Y轴
刀柄前
车削后
车削小径
切槽
切断
螺纹小孔
加工滚花
车花焊接
车刀
夹头外圆
车削内孔
车削螺纹
车削切槽
切断端面
切槽车削
刀柄CSV
凸轮
车床
刀具DS
刀柄正面
排刀Y轴
刀柄前
车削后
车削小径
切槽
切断
螺纹小孔
加工滚花
车花焊接
车刀
夹头外圆
车削内孔
车削螺纹
车削切槽
切断端面
切槽

SVJBR

外圆车削
Cylindrical Turning
端面车削
End Face Turning

刀片 (Inserts): A23-A24 零配件 (Toolholder Parts): P01-P04

刀把型号 Ordering code	尺寸 Dimensions						刀片 Insert	扳手 Wrench	螺丝 Screw	Stock		Order Number	Price (RMB)
	h	b	L	L1	h1	f				R	L		
SVJBR/L 1212H11	12	12	100	25	12	16	VB..1103..	T8	M2.5×6	●	●	218108	112
1616H11	16	16	100	28	16	20				●	●	218110	120
2020K11	20	20	125	32	20	25				●	●	218112	160
1616H16	16	16	100	32	16	20	VB..1604..	T15	M4×10	●	●	218100	112
2020K16	20	20	125	32	20	25				●	●	218102	120
2525M16	25	25	150	32	25	32				●	●	218104	160
3232P16	32	32	170	40	32	40				●	●	218106	220

SVQBR

外圆车削
Cylindrical Turning
端面车削
End Face Turning

刀片 (Inserts): A23-A24 零配件 (Toolholder Parts): P01-P04

刀把型号 Ordering code	尺寸 Dimensions						刀片 Insert	扳手 Wrench	螺丝 Screw	Stock		Order Number	Price (RMB)
	h	b	L	L1	h1	f				R	L		
SVQBR/L 1212H11	12	12	100	25	12	16	VB..1103..	T8	M2.5×6	●	●	218301	112
1616H11	16	16	100	28	16	20				●	●	218303	120
2020K11	20	20	125	32	20	25				●	●	218305	160
1616H16	16	16	100	32	16	20	VB..1604..	T15	M4×10	●	●	218300	112
2020K16	20	20	125	32	20	25				●	●	218302	120
2525M16	25	25	150	32	25	32				●	●	218304	160
3232P16	32	32	170	40	32	40				●	●	218306	220

SVUBR

外圆车削
Cylindrical Turning
端面车削
End Face Turning

刀片 (Inserts): A23-A24 零配件 (Toolholder Parts): P01-P04

刀把型号 Ordering code	尺寸 Dimensions						刀片 Insert	扳手 Wrench	螺丝 Screw	Stock		Order Number	Price (RMB)
	h	b	L	L1	h1	f				R	L		
SVUBR/L 1212H11	12	12	100	12	12	16	VB..1103..	T8	M2.5×6	●	●	218318	112
1616H11	16	16	100	12	16	20				●	●	218320	120
2020K11	20	20	125	16	20	25				●	●	218312	160
1616H16	16	16	100	20	16	30	VB..1604..	T15	M4×10	●	●	218310	112
2020K16	20	20	125	20	20	30				●	●	218312	120
2525M16	25	25	150	16	25	32				●	●	218314	160
3232P16	32	32	170	16	32	40				●	●	218316	220

SVVCN

外圆车削
Cylindrical Turning

刀片 (Inserts): A23-A24 零配件 (Toolholder Parts): P01-P04

刀把型号 Ordering code	尺寸 Dimensions						刀片 Insert	扳手 Wrench	螺丝 Screw	Stock		Order Number	Price (RMB)
	h	b	L	L1	h1	f				R	L		
SVVCN 1010H11	10	10	100	25	10	5	VB..1103..	T8	M2.5×7	●	●	218201	112
1212H11	12	12	100	28	12	6				●	●	218203	112
1616H11	16	16	100	24	16	8				●	●	218200	112
2020K11	20	20	125	24	20	10	VB..1604..	T15	M4×10	●	●	218202	120
2525M11	25	25	150	24	25	12.5				●	●	218204	160
1616H16	16	16	100	34	16	8				●	●	218206	112
2020K16	20	20	125	34	20	10				●	●	218208	120
2525M16	25	25	150	34	25	12.5				●	●	218210	160
3232P16	32	32	170	34	32	16				●	●	218212	220

SVJCR

外圆车削
Cylindrical Turning
端面车削
End Face Turning

刀片 (Inserts): A23-A24 零配件 (Toolholder Parts): P01-P04

刀把型号 Ordering code	尺寸 Dimensions						刀片 Insert	扳手 Wrench	螺丝 Screw	Stock		Order Number	Price (RMB)
	h	b	L	L1	h1	f				R	L		
SVJCR/L 1212H11	12	12	100	25	12	16	VC..1103..	T8	M2.5×6	●	●	218158	112
1616H11	16	16	100	28	16	20				●	●	218160	120
2020K11	20	20	125	32	20	25				●	●	218162	160
1616H16	16	16	100	32	16	20	VC..1604..	T15	M4×10	●	●	218170	112
2020K16	20	20	125	32	20	25				●	●	218172	120
2525M16	25	25	150	32	25	32				●	●	218174	160
3232P16	32	32	170	40	32	40				●	●	218176	220

SVQCR

外圆车削
Cylindrical Turning
端面车削
End Face Turning

刀片 (Inserts): A23-A24 零配件 (Toolholder Parts): P01-P04

刀把型号 Ordering code	尺寸 Dimensions						刀片 Insert	扳手 Wrench	螺丝 Screw	Stock		Order Number	Price (RMB)
	h	b	L	L1	h1	f				R	L		
SVQCR/L 1212H11	12	12	100	25	12	16	VC..1103..	T8	M2.5×6	●	●	218351	112
1616H11	16	16	100	28	16	20				●	●	218353	120
2020K11	20	20	125	32	20	25				●	●	218355	160
1616H16	16	16	100	32	16	20	VC..1604..	T15	M4×10	●	●	218350	112
2020K16	20	20	125	32	20	25				●	●	218352	120
2525M16	25	25	150	32	25	32				●	●	218354	160
3232P16	32	32	170	40	32	40				●	●	218356	220

SVUCR

外圆车削
Cylindrical Turning
端面车削
End Face Turning

刀片 (Inserts): A23-A24 零配件 (Toolholder Parts): P01-P04

刀把型号 Ordering code	尺寸 Dimensions						刀片 Insert	扳手 Wrench	螺丝 Screw	Stock		Order Number	Price (RMB)
	h	b	L	L1	h1	f				R	L		
SVUCR/L 1212H11	12	12	100	12	12	16	VC..1103..	T8	M2.5×6	●	●	218358	112
1616H11	16	16	100	12	16	20				●	●	218360	120
2020K11	20	20	125	16	20	25				●	●	218362	160
1616H16	16	16	100	20	16	30	VC..1604..	T15	M4×10	●	●	218370	112
2020K16	20	20	125	20	20	30				●	●	218372	120
2525M16	25	25	150	16	25	32				●	●	218374	160
3232P16	32	32	170	16	32	40				●	●	218376	220

SVVCN

外圆车削
Cylindrical Turning

刀片 (Inserts): A23-A24 零配件 (Toolholder Parts): P01-P04

刀把型号 Ordering code	尺寸 Dimensions						刀片 Insert	扳手 Wrench	螺丝 Screw	Stock		Order Number	Price (RMB)
	h	b	L	L1	h1	f				R	L		
SVVCN 1010H11	10	10	100	25	10	5	VC..1103..	T8	M2.5×7	●	●	218251	112
1212H11	12	12	100	28	12	6				●	●	218253	112
1616H11	16	16	100	24	16	8				●	●	218250	112
2020K11	20	20	125	24	20	10	VC..1604..	T15	M4×10	●	●	218252	120
2525M11	25	25	150	24	25	12.5				●	●	218254	160
1616H16	16	16	100	34	16	8				●	●	218256	112
2020K16	20	20	125	34	20	10				●	●	218258	120
2525M16	25	25	150	34	25	12.5				●	●	218260	160
3232P16	32	32	170	34	32	16				●	●	218262	220